



DongGuan QiDe Machinery Co., Ltd

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YXD-040 3000mm Two piece box stitching machine with double servo control

Specification for Two piece box stitching machine with double servo control

specification	YXD-040	
	3000mm	
Max.Sheet size(A+B)×2	6000mm	236.2inch
Min.Sheet size(A+B)×2	1060mm	41.7inch
Max.Box Length (A)	2850mm	112.2inch
Min. Box Length (A)	350mm	13.7inch
Max. Box Width (B)	1500mm	59inch
Min. Box Width (B)	150mm	5.9inch
Min. Sheet Height (C+D+C)	400mm	15.7inch
TS Width	25-45mm(E)	
Min. Of the First stitch Pitch	25mm without cover	
Max. Stopper Measurement	600mm(C)	
Stitching Pitch	30-120mm	
No. of stitching	1-99 Stitches	
Machine Speed	500 Stitches/Minute	
Input Voltage	380V three phase	
Cardboard thickness	3-8mm	
Stitching wire(width*Thickness)	(0.68-0.75)*(1.8-2.0)mm	
Stitching wire tray	2.5KG	
Power Required	18HP	
Machine Length	6000mm	
Machine Width	4800mm	
Machine Weight	6000KG	
Stitching Type	Single, Double, Tie Stitching: "/ / / / /"、"// // //"、"// / / / //"	

Two head stitching machine Features:

Adopt Import Double Servo Control System

Suitable for single, double pieces operation and irregular corrugated carton stitching.

Electronically controlled for the size, explanation of the fault showed on the screen

Single, double and tie stitching are available, all the nails can be rounded off in one time

Automatic counter ejector, when up to the qty set up on the touch screen, will automatically bundle sheaves of cartons

Suit for large and small carton, high efficiency

Stitching Pitch can be adjustable to set on the touch screen, and it's adjustable from 30mm-120mm

Suit for 3-Layer, 5-Layer large boxes, as well as boxes without cover, 7-Layer need to be customised

Two head stitching machine Main accessories:

Description	Brand
Stitching head	Taiwan XX
Servo Control System	Japan Yaskawa
PLC	Japan Mitsubishi
Touch Screen	Taiwan Weilun

Two head stitching machine Machine composition:

Main Frame	1 pcs
Conveyor Frame	1 pcs
Drum Frame	1 pcs
Hydraulic Lift Table	2 pcs
Track	1 pcs

Two head stitching machine Distribution:

Tool Box	1 pcs
Air Gun	1 pcs
Air Gun Connector	1 pcs
Oil Pot	1 pcs
Manual book	1 PCS

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