



DongGuan QiDe Machinery Co., Ltd

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YXD-040 2700mm Two piece box stitching machine with double servo control

Specification for Two piece box stitching machine with double servo control

Specification	YXD-040	
	2700mm	
Max.Sheet size(A+B)×2	5400mm	212.6inch
Min.Sheet size(A+B)×2	1060mm	41.7inch
Max.Box Length (A)	2550mm	100.4inch
Min. Box Length (A)	350mm	13.7inch
Max. Box Width (B)	1350mm	53.2inch
Min. Box Width (B)	150mm	5.9inch
Min. Sheet Height (C+D+C)	400mm	15.7inch
Max. Sheet Height (C+D+C)	3000mm	118inch
Max. flap(C-Stopper Measurement)	600mm	
Max. TS Width	25-45mm(25-60mm need be customized)	
Min. of the First stitch Pitch	25mm without cover	
Cardboard thickness	3-8mm,(3-12mm need be customized)	
Stitching Pitch	30-120mm	
No. of stitching	1-99 Stitches or more	
Machine Speed	500 Stitches/Minute	
Input Voltage	380V three phase	
Stitching wire(width*Thickness)	(0.68-0.75)*(1.8-2.0)mm	
Stitching wire tray	2.5KG(20kg need be customized)	
Power Required	18HP	
Machine Length	6000mm	
Machine Width	4500mm	
Machine Weight	5900KG	
Stitching Type	Single, Double, Tie Stitching: "/ / / / /"、"// // //"、"// / / / //"	

Twins head joint stitcher Features:	
Adopt Import Double Servo Control System	
Suitable for single, double pieces operation and irregular corrugated carton stitching.	
Electronically controlled for the size, explanation of the fault showed on the screen	
Single, double and tie stitching are available, all the nails can be rounded off in one time	
Automatic counter ejector, when up to the qty set up on the touch screen, will automatically bundle sheaves of cartons	
Suit for large and small carton, high efficiency	
Stitching Pitch can be adjustable to set on the touch screen, and it's adjustable from 30mm-120mm	
Suit for 3-Layer, 5-Layer large boxes, as well as boxes without cover, 7-Layer need to be customised	
Twins head joint stitcher Main accessories and brands:	
Description	Brand
Stitching head	Taiwan XX
Servo Control System	Japan Yaskawa
PLC	Japan Mitsubishi
Touch Screen	Taiwan Weilun
Twins head joint stitcher Machine composition:	
Main Frame	1 pcs
Conveyor Frame	1 pcs
Drum Frame	1 pcs

Hydraulic Lift Table	2 pcs
Track	1 pcs
Twins head joint stitcher Distribution:	
Tool Box	1 pcs
Air Gun	1 pcs
Air Gun Connector	1 pcs
Oil Pot	1 pcs
Manual book	1 PCS

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