



## DongGuan QiDe Machinery Co., Ltd

东莞市启德机械有限公司

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| Specification                    | YXD-040  |           |
|----------------------------------|--|-----------|
|                                  | 1800mm   |           |
| Max.Sheet size(A+B)×2            | 3600mm   | 141.7inch |
| Min.Sheet size(A+B)×2            | 1060mm   | 41.7inch  |
| Max.Box Length (A)               | 1650mm   | 65inch    |
| Min. Box Length (A)              | 350mm  | 13.7inch  |
| Max. Box Width (B)               | 900mm  | 35.4inch  |
| Min. Box Width (B)               | 150mm  | 5.9inch   |
| Min. Sheet Height (C+D+C)        | 400mm  | 15.7inch  |
| Max. Stopper Measurement(C)      | 600mm  |           |
| Max. TS Width (TS)               | 45mm   |           |
| Min the first stitching position | 25mm   |           |
| Cardboard thickness              | 3-8mm  |           |
| Stitching Pitch                  | 30-120mm   |           |
| No. of stitching                 | 1-99 Stitches or more  |           |
| Machine Speed                    | 500 Stitches/Minute  |           |
| Power Required                   | 10 HP  |           |
| Input Voltage                    | 380V three phase   |           |
| Stitching wire(width*Thickness)  | (0.68-0.75)*(1.8-2.0)mm  |           |
| Stitching wire tray              | 5KG  |           |
| Machine Length                   | 4000mm   |           |
| Machine Width                    | 3400mm   |           |
| Machine Weight                   | 4000KG   |           |
| Stitching Type                   | Single, Double, Tie Stitching:"/ / / / /"、<br>"// // //"、 "/// / / / //" |           |

**Two Head Stitching Machine Features:**

Adopt Double Servo Control System

Suitable for single, double pieces operation and irregular corrugated carton stitching.

Electronically controlled for the size, explanation of the fault showed on the screen

Single, double and tie stitching are available, all the nails can be rounded off in one time

Automatic counter ejector, when up to the qty set up on the touch screen, will automatically bundle sheaves of cartons

Suit for large and small carton, high efficiency

Stitching Pitch can be adjustable to set on the touch screen, and it's adjustable from 30mm-120mm

Suit for 3-Layer, 5-Layer medium and small color printing boxes, for 7-Layer need to be customised

**Two Head Stitching Machine Main accessories:**

| Description          | Brand            |
|----------------------|------------------|
| Stitching head       | Taiwan XX        |
| Servo Control System | Japan Yaskawa    |
| PLC                  | Japan Mitsubishi |
| Touch Screen         | Taiwan Weilun    |

**Two Head Stitching Machine Machine parts**

| No | Name            | QTY  |
|----|-----------------|------|
| 1  | Main machine    | 1PCS |
| 2  | counter ejector | 1PCS |
| 3  | conveyor roll   | 1PCS |

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Max 1800mm  
Min 1060mm

