



DongGuan QiDe Machinery Co., Ltd

东莞市启德机械有限公司

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一、Specification for Double Servo Control Semi Auto StitcherYXD-010S(2000MM*4000MM):

Specification	YXD-010S	
	2000*4000mm	
Max.Sheet size(A+B)×2	4000mm	157.5inch
Min.Sheet size(A+B)×2	600mm	23.6inch
Max.Box Length (A)	1200mm	47.3inch
Min. Box Length (A)	125mm	4.9inch
Max. Box Width (B)	800mm	31.5inch
Min. Box Width (B)	150mm	5.9inch
Max. Sheet Height (C+D+C)	2000mm	78.7inch
Min. Sheet Height (C+D+C)	300mm	11.8inch
Cardboard thickness	8-12mm	
Machine Speed	500 Stitches/Minute	
Stitching Pitch	30-120mm	
Height of feeder	900mm	
The first position of Stitching pitch	25mm	
Power Required	8HP	
Input Voltage	380V three phase	
Stitching wire(width*Thickness)	(0.68-0.75)*(1.8-2.0)mm	
Stitching wire tray	2.5kg, big wire feeder 20kg is optional	
Machine Length	3250mm	
Machine Weight	2000KG	
Stitching Type	Single, Double, Tie Stitching: "/ / / /", "/// // ///", "/// / / / ///"	
No.of Stitches	1-99 Stitches	
Suitable for 5/7-Layer boxes ,cardboard thickness 8-13mm		

Features:
The size can be quickly changed in one minute
Very easy operation no training required
Single, double and tie stitching are available, all the nails can be rounded off in one time
Automatic counter ejector, when up to the qty set up on the touch screen, will automatically bundle sheaves of cartons
Touch screen operation
Adopt double Servo Control system
Stitching pitch can be adjustable to set on screen, the max stitching pitch can reach for 120mm
Suitable for boxes with cover or without cover
Rear baffle was Electrically controlled, it has the memory function

Main accessories:

Description	Brand
Stitching head	Taiwan XX
Servo Control System	Japan Yaskawa
PLC	Germany Siemens
Touch Screen	Taiwan Weilun

Machine parts

No	Name	QTY
1	Main machine	1PCS
2	counter ejector	1PCS
3	conveyor roll	1PCS
4	Standing platform	1PCS

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