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Double Servo Control Semi Auto Stitching Machine YXD-010S 2800mm
Patent No.:ZL200920130584.9 ZL2009201305285.3

| Specification | YXD-010S | |
|---------------------------------------|--|----------|
| | 2800mm | |
| Max.Sheet size(A+B)×2 | 2800mm | 110inch |
| Min.Sheet size(A+B)×2 | 606mm | 23.6inch |
| Max.Box Length (A) | 1050mm | 41.3inch |
| Min. Box Length (A) | 123mm | 4.9inch |
| Max. Box Width (B) | 600mm | 23.6inch |
| Min. Box Width (B) | 150mm | 5.9inch |
| Max. Sheet Height (C+D+C) | 1500mm | 59inch |
| Min. Sheet Height (C+D+C) | 300mm | 11.8inch |
| Cardboard thickness | 3-8mm(3-12mm need customized) | |
| Machine Speed | 500 Stitches/Minute | |
| Stitching Pitch | 30-120mm | |
| Height of feeder | 900mm | |
| The first position of Stitching pitch | 25mm | |
| Power Required | 4HP | |
| Input Voltage | 380V three phase | |
| Stitching wire(width*Thickness) | (0.68-0.75)*(1.8-2.0)mm | |
| Stitching wire tray | 2.5kg, big wire feeder 20kg is optional | |
| Machine Length | 2800mm | |
| Machine Weight | 2000KG | |
| Stitching Type | Single, Double, Tie Stitching: "/ / / /"、"// // //"、"// / / / //" | |
| No.of Stitches | 1-99 Stitches | |

Suitable for 3/5-Layer boxes(3mm-8mm),customised size available for 7ply(8-13mm)

Features:

The size can be quickly changed in one minute

Very easy operation no training required

Single, double and tie stitching are available, all the nails can be rounded off in one time

Automatic counter ejector, when up to the qty set up on the touch screen, will automatically bundle sheaves of cartons

Touch screen operation

Adopt double Servo Control system

Stitching pitch can be adjustable to set on the touch screen, and the max stitching pitch can reach for 120mm

Suitable for boxes with cover or without cover

Rear baffle was Electrically controlled, it has the memory function

Main accessories:

| Description | Brand |
|----------------------|-----------------|
| Stitching head | Taiwan XX |
| Servo Control System | Japan Yaskawa |
| PLC | Germany Siemens |
| Touch Screen | Taiwan Weilun |

Machine parts

| No | Name | QTY |
|----|-------------------|------|
| 1 | Main machine | 1PCS |
| 2 | counter ejector | 1PCS |
| 3 | conveyor roll | 1PCS |
| 4 | Standing platform | 1PCS |

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