



## Standard Test Method for Foaming Characteristics of Lubricating Oils<sup>1</sup>

This standard is issued under the fixed designation D 892; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

*This standard has been approved for use by agencies of the Department of Defense.*

*This test method has been approved by the sponsoring committees and accepted by the cooperating societies in accordance with established procedures.*

### 1. Scope

1.1 This test method covers the determination of the foaming characteristics of lubricating oils at 24°C and 93.5°C. Means of empirically rating the foaming tendency and the stability of the foam are described.

1.2 The values stated in acceptable SI units are to be regarded as the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements, see Sections 7, 8, and 9.1.1.

### 2. Referenced Documents

#### 2.1 ASTM Standards:

D 445 Test Method for Kinematic Viscosity of Transparent and Opaque Liquids<sup>2</sup>

D 4175 Terminology Relating to Petroleum, Petroleum Products, and Lubricants<sup>3</sup>

E 1 Specification for ASTM Thermometers<sup>4</sup>

E 128 Test Method for Maximum Pore Diameter and Permeability of Rigid, Porous Filters for Laboratory Use<sup>5</sup>

### 3. Terminology

#### 3.1 Definitions:

3.1.1 *diffuser, n*—for gas, a device for dispersing gas into a fluid.

3.1.1.1 *Discussion*—In this test method the diffuser may be made of either metallic or non-metallic materials.

3.1.2 *foam, n*—in liquids, a collection of bubbles formed in the liquid or on (at) its surface in which the air (or gas) is the major component on a volumetric basis.

3.1.3 *entrained air (or gas), n*—in liquids, a two-phase mixture of air (or gas) dispersed in a liquid in which the volume of the liquid is the major component.

3.1.3.1 *Discussion*—The air (or gas) is in the form of discrete bubbles of about 10 to 1000  $\mu\text{m}$  in diameter. The bubbles are not uniformly dispersed. In time they tend to rise to the surface to coalesce to form larger bubbles which break or form foam. Subsurface coalescence can also occur, in which case, the bubbles rise more rapidly.

3.1.4 *lubricant, n*—any material interposed between two surfaces that reduces the friction or wear between them.

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3.1.4.1 *Discussion*—In this test method, the lubricant is an oil which can or can not contain additives such as foam inhibitors.

3.1.5 *maximum pore diameter, n*—in gas diffusion, the diameter a capillary of circular cross section which is equivalent (with respect to surface tension effects) to the largest pore of the diffuser under consideration.

3.1.5.1 *Discussion*—The pore dimension is expressed in micrometres in this test method.

3.1.6 *permeability, n*—in gas diffusion, the flow of gas, through the gas diffuser.

3.1.7 *Discussion*—In this test method, the permeability is measured at a pressure of 2.45 kPa (250 mm of water) in millilitres per minute.

#### 3.2 Definitions of Terms Specific to This Standard:

3.2.1 *dynamic bubble, n*—the first bubble to pass through and escape from the diffuser followed by a continuous succession of bubbles when testing for the maximum pore diameter in Annex A1.

3.2.1.1 *Discussion*—When a diffuser is immersed in a liquid, air can be trapped in the pores. It can escape eventually or as soon as a pressure is applied to the diffuser. When testing for maximum pore diameter (Annex A1) the escape of such bubble shall be ignored.

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.06 on Analysis of Lubricants.

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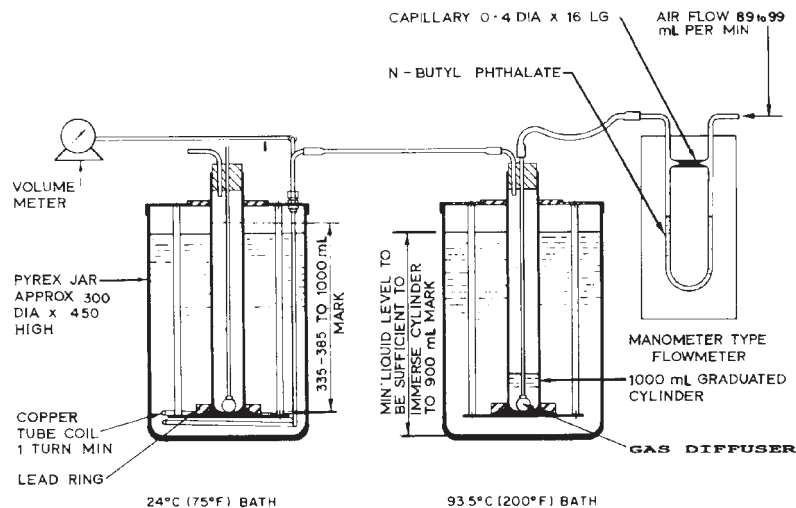
In the IP, this method is under the jurisdiction of the Standardization Committee.

<sup>2</sup> Annual Book of ASTM Standards, Vol 05.01.

<sup>3</sup> Annual Book of ASTM Standards, Vol 05.02.

<sup>4</sup> Annual Book of ASTM Standards, Vol 14.03.

<sup>5</sup> Annual Book of ASTM Standards, Vol 14.02.



All dimensions in millimetres.  
**FIG. 1 Foaming Test Apparatus**

3.2.2 *foam stability, n*—in foam testing, the amount of foam remaining at the specified time following the disconnecting of the air supply.

3.2.2.1 *Discussion*—In this test method, foam stability is determined from measurements made 10 min  $\pm$  10 s after disconnecting the air supply.

3.2.3 *foaming tendency, n*—in foam testing, the amount of foam determined from measurements made immediately after the cessation of air flow.

## 4. Summary of Test Method

4.1 The sample, maintained at a temperature of 24°C (75°F) is blown with air at a constant rate for 5 min, then allowed to settle for 10 min. The volume of foam is measured at the end of both periods. The test is repeated on a second sample at 93.5°C (200°F), and then, after collapsing the foam, at 24°C (75°F).

## 5. Significance and Use

5.1 The tendency of oils to foam can be a serious problem in systems such as high-speed gearing, high-volume pumping, and splash lubrication. Inadequate lubrication, cavitation, and overflow loss of lubricant can lead to mechanical failure. This test method is used in the evaluation of oils for such operating conditions.

## 6. Apparatus

6.1 *Foaming Test Apparatus*, shown in Fig. 1, consisting of a 1000-mL graduated cylinder fitted with a heavy ring to overcome the buoyancy, and an air-inlet tube, to the bottom of which is fastened a gas diffuser. The gas diffuser can be either

a 25.4-mm (1-in.) diameter spherical gas diffuser stone<sup>6</sup> made of fused crystalline alumina grain, or a cylindrical metal diffuser<sup>7</sup> made of sintered five micron porous stainless steel (Note 1). The cylinder shall have a diameter such that the distance from the inside bottom to the 1000-mL graduation mark is 360  $\pm$  25 mm. It shall be circular at the top (Note 2) and shall be fitted with a rubber stopper having one hole at the center for the air-inlet tube and a second hole off-center for an air-outlet tube. The air-inlet tube shall be adjusted so that, when the rubber stopper is fitted tightly into the cylinder, the gas diffuser (Note 3) just touches the bottom of the cylinder and is approximately at the center of the circular cross section. Gas diffusers shall meet the following specification when tested in accordance with the method given in Annex A1:

Maximum pore diameter, $\mu$ m	Not greater than 80
Permeability at pressure of 2.45 kPa (250 mm) water, mL of air/min	3000 to 6000

NOTE 1—Gas diffuser permeability and porosity can change during use; therefore, it is recommended that diffusers be tested when new and periodically thereafter preferably after each use.

NOTE 2—Graduated cylinders with circular tops can be prepared from cylinders with pouring spouts by cutting them off below the spouts. The cut surface is to be smoothed before use by fire polishing or grinding.

NOTE 3—Gas diffusers may be attached to air-inlet tubes by any suitable means. A convenient arrangement is shown in Fig. 2.

6.2 *Test Baths*, large enough to permit the immersion of the cylinder at least to the 900-mL mark and capable of being

<sup>6</sup> Suitable diffuser stones can be obtained from the Norton Co., Industrial Ceramics Div., Worcester, MA 01606, under the designation AX536, Alundum porous spheres.

<sup>7</sup> Suitable metal diffusers can be obtained from Petrolab Corp., 874 Albany-Shaker Road, Latham, NY 12110 under the designation M13-0653. The names of suitable suppliers of diffuser stones and metal diffusers in the United Kingdom may be obtained from the Institute of Petroleum.

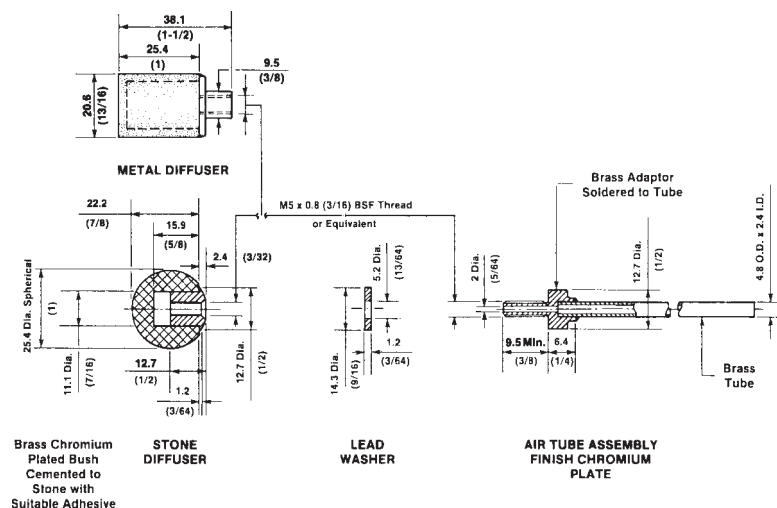


FIG. 2 Attachment of Gas Diffusers to Air-Inlet Tubes

maintained at temperatures constant to 0.5°C (1°F) at 24°C (75°F) and 93.5°C (200°F), respectively. Both bath (Note 5) and bath liquid shall be clear enough to permit observation of the graduations on the cylinder.

NOTE 4—Air baths may also be utilized for heating purposes. Limited data has shown that both liquid and air baths give equivalent results. However, the precision estimates given in Section 13 are based on using only liquid baths.<sup>8</sup>

NOTE 5—Heat-resistant cylindrical glass jars approximately 300 mm (12 in.) in diameter and 450 mm (18 in.) in height make satisfactory baths.

6.3 *Air Supply*, from a source capable of maintaining an air flow rate of  $94 \pm 5$  mL/min through the gas diffuser. The air shall be passed through a drying tower 300 mm in height packed as follows: just above the constriction place a 20-mm layer of cotton, then a 180-mm layer of indicating desiccant, and a 20-mm layer of cotton. The cotton serves to hold the desiccant in place. Refill the tower when the indicating desiccant begins to show presence of moisture. A flowmeter sensitive to the required tolerances can be used to measure the air flow (Note 6).

NOTE 6—A manometer type flowmeter, in which the capillary between the two arms of the U-tube is approximately 0.4 mm in diameter and 16 mm in length, and in which *n*-butylphthalate is the manometric liquid, is suitable.

6.3.1 The total volume of air leaving the foaming test apparatus shall be measured by a volume measuring device (Note 8) capable of accurately measuring gas volumes of about 470 mL. The air shall be passed through at least one loop of copper tubing placed around the inside circumference of the cold bath so that the volume measurement is made at approximately 24°C (75°F). Precautions are to be taken to avoid leaks at any point in the system.

NOTE 7—Alternatively, a 1 L cylinder (with 10 mL graduation marks) full of water is inverted in a tall, large beaker also filled with water. There should be no air bubbles inside. Air leaving the copper loop in the bath is

connected below the cylinder. When the test is started, air will flow into the cylinder, displacing the water. At the end of the test, the volume of air in the cylinder is measured by equalizing the water levels inside and outside the cylinder. Alternatively, the total volume of air passed would be the difference between the final and the initial volumes of water in the cylinder.

NOTE 8—A wet test meter calibrated in hundredths of a litre is suitable.

6.4 *Timer*, graduated and accurate to 1 s or better.

6.5 *Thermometer*, having a range as shown below and conforming to the requirements as prescribed in Specification E 1 or specifications for IP thermometers:

Temperature Range	Thermometer	No. IP
ASTM		
-5 to 215°F	12F	64F
-20 to 102°C	12C	64C

## 7. Reagents and Materials

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all cases. Unless indicated otherwise, it is intended that all reagents conform to the specifications of the committee on Analytical Reagents of the American Chemical Society where such specifications are available.<sup>9</sup> Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

7.2 *Acetone*—(Warning—Extremely flammable, vapors can cause a flash fire).

7.3 *Compressed Air*, hydrocarbon free and dry to a dew point of -60°C or lower.

NOTE 9—If the source of compressed air is ensured to the stated specifications, the drying tower in 6.3 may not be necessary.

7.4 *Heptane*—(Warning—Flammable, vapor harmful).

<sup>8</sup> Supporting data has been filed at ASTM International Headquarters. Request RR: D02-1516.

<sup>9</sup> *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

7.5 *Propan-2-ol*—(Solvents with equivalent cleaning and solvency characteristics may be substituted for toluene.)

7.6 *Toluene (Methylbenzene)*—(Solvents with equivalent cleaning and solvency characteristics may be substituted for toluene.)

## 8. Hazards

8.1 **Warning**—Users of this test method shall be trained and familiar with all normal laboratory practices, or under the immediate supervision of such a person. It is the responsibility of the operator to ensure that all local legislative and statutory requirements are met.

8.2 **Warning**—Cleaning solvents have flash points lower than ambient temperatures. Avoid the possibility of fire or explosion.

8.3 **Warning**—The fumes from the test oil and the bath shall be vented in a manner compatible with local government regulations.

8.4 **Warning**—Some apparatus assemblies can have as much as 20 L of heat transfer oil at 93.5°C. Therefore, in the event of breakage of the containing vessel, provisions for suitable containment of the spill is advisable.

## 9. Preparation of Apparatus

9.1 Thorough cleansing of the test cylinder and air-inlet tube is essential after each use to remove any additive remaining from previous tests which can seriously interfere with results of subsequent tests.

9.1.1 *Cylinder*—Rinse the cylinder with heptane (**Warning**—Flammable, vapor harmful.). Wash the cylinder with a suitable detergent. Rinse the cylinder, in turn, with distilled water, then acetone (**Warning**—Extremely flammable, vapors can cause a flash fire.) and dry in a current of the compressed air or in a drying oven. Interior walls that drain the water cleanly, that is without drops forming, are adequately cleaned.

NOTE 10—Certain detergents are notorious for adhering to glass; therefore, it is important to realize that such a circumstance can affect the test result. Several rinsings with water and acetone may be required.

9.1.2 *Gas Diffuser and Air Tube*—Clean the gas diffuser with toluene (solvents with equivalent cleaning and solvency characteristics may be substituted for toluene.) and heptane. Immerse the gas diffuser in about 300 mL of toluene. Flush a portion of the toluene back and forth through the gas diffuser at least five times with vacuum and air pressure. Repeat the process with heptane. After the final washing, dry both the tube and the gas diffuser thoroughly by forcing clean air through them. Wipe the outside of the air inlet tube, first with a cloth moistened with heptane, then a dry cloth. Do not wipe the gas diffuser.

NOTE 11—Certain samples may contain ingredients which may not be adequately removed by this process and, because these can affect the next test, more rigorous cleaning may be required; this is recommended. When alternate diffuser cleaning methods are used certain cautions should be observed: (1) Non-metallic diffusers may have absorbed as well as adsorbed these interfering ingredients or the cleaners, or both, and this shall be considered before proceeding to the next test. (2) So that all tests performed start off under the same circumstances, when alternate diffuser cleaning methods are used, the final rinsing process shall be as detailed in

9.1.2. (3) See also Note 1.

## 10. Procedure

10.1 *Sequence I—Without* mechanical shaking or stirring, decant approximately 200 mL of sample into a beaker. Heat to  $49 \pm 3^\circ\text{C}$  ( $120 \pm 5^\circ\text{F}$ ) and allow to cool to  $24 \pm 3^\circ\text{C}$  ( $75 \pm 5^\circ\text{F}$ ). See Option A for stored sample (see 10.5). Each step of the procedure described in 10.3 and 10.4, respectively, shall be carried out within 3 h after completion of the previous step. In 10.5.1, the test shall be carried out as soon as compatible with the temperature specification and not more than 3 h after immersion of the cylinder in the  $93.5^\circ\text{C}$  ( $200^\circ\text{F}$ ) bath.

10.2 Pour the sample into the 1000-mL cylinder until the liquid level is at the 190-mL mark. Immerse the cylinder at least to the 900-mL mark in the bath maintained at  $24 \pm 0.5^\circ\text{C}$  ( $75 \pm 1^\circ\text{F}$ ). When the oil has reached the bath temperature, insert the gas diffuser and the air-inlet tube with the air source disconnected, and permit the gas diffuser to soak for about 5 min. Connect the air-outlet tube to the air volume measuring device. At the end of 5 min, connect to the air source, adjust the air flow rate to  $94 \pm 5$  mL/min, and force clean dry air through the gas diffuser for  $5 \text{ min} \pm 3 \text{ s}$ , timed from the first appearance of air bubbles rising from the gas diffuser. At the end of this period, shut off the air flow by disconnecting the hose from the flow meter and immediately record the volume of foam; that is, the volume between the oil level and the top of the foam. The total air volume which has passed through the system shall be  $470 \pm 25$  mL. Allow the cylinder to stand for  $10 \text{ min} \pm 10 \text{ s}$  and again record the volume of foam.

10.3 *Sequence II*—Pour a second portion of sample into a cleaned 1000-mL cylinder until the liquid level is at the 180-mL mark. Immerse the cylinder at least to the 900-mL mark in the bath maintained at  $93.5 \pm 0.5^\circ\text{C}$  ( $200 \pm 1^\circ\text{F}$ ). When the oil has reached a temperature of  $93 \pm 1^\circ\text{C}$  ( $199 \pm 2^\circ\text{F}$ ), insert a clean gas diffuser and air-inlet tube and proceed as described in 10.2, recording the volume of foam at the end of the blowing and settling periods.

10.4 *Sequence III*—Collapse any foam remaining after the test at  $93.5^\circ\text{C}$  ( $200^\circ\text{F}$ ) (10.3), by stirring. Cool the sample to a temperature below  $43.5^\circ\text{C}$  ( $110^\circ\text{F}$ ) by allowing the test cylinder to stand in air at room temperature, then place the cylinder in the bath maintained at  $24 \pm 0.5^\circ\text{C}$  ( $75 \pm 1^\circ\text{F}$ ). After the oil has reached bath temperature, insert a cleaned air-inlet tube and gas diffuser and proceed as described in 10.2, recording the foam value at the end of the blowing and settling periods.

10.5 Some lubricants with modern additives can pass their foam requirements when blended (with the antifoam properly dispersed in small particle sizes) but fail to meet the same requirements after two or more weeks' storage. (It appears that the polar dispersant additives have the potency to attract and hold antifoam particles, such that the apparent increased antifoam size results in decreased effectiveness to control foam in D 892.) However, if the same stored oil is merely decanted and poured into engines, transmissions, or gear boxes and those units operated for a few minutes, the oil again meets its foam targets. Similarly, *decanting* the stored oil into a blender, followed by agitation as described for Option A (see 10.5.1), redisperses the antifoam held in suspension and the oil again will give good foam control in Test Methods D 892. For such

oils, Option A can be used. On the other hand, if the antifoam is not dispersed into sufficiently small particles when the oil is blended, the oil cannot meet its foam requirements. If this freshly blended oil were vigorously stirred according to Option A, it is very possible that the oil would then meet its foam targets whereas the plant blend would never do so. Therefore, it is inappropriate and misleading to apply Option A for quality control of freshly made blends.

10.5.1 *Option A*—Clean the container of a 1-L (1-qt), high-speed blender<sup>10</sup> using the procedure given in 9.1.1. Place 500 mL of sample measured from 18 to 32°C (65 to 90°F) into the container, cover, and stir at maximum speed for 1 min. Because it is normal for considerable air to be entrained during this agitation, allow to stand until entrained bubbles have dispersed and the temperature of the oil has reached 24 ± 3°C (75 ± 5°F). Within 3 h following the agitation (solvents with equivalent cleaning and solvency characteristics may be substituted for toluene), start with testing as specified in 10.2.

NOTE 12—In case of viscous oils, 3 h can be insufficient time to disperse the entrained air. If a longer time is required, record the time as a note on the results.

## 11. Alternative Procedure

11.1 For routine testing a simplified testing procedure can be used. This procedure differs from the standard method in only one respect. The total air volume used during the 5-min blowing period is not measured after the air has passed through the gas diffuser. This eliminates the volume measuring equipment and the airtight connections necessary to carry the exit air from the graduated cylinder to the volume measuring device, but requires that the flowmeter be correctly calibrated and that the flow rate be carefully controlled. Results obtained by this procedure shall be reported as D 892 – IP 146 (Alternative).

## 12. Report

12.1 Report the data in the following manner:

Test	Foaming Tendency ASTM D 892 IP 146	Foam Stability ASTM D 892 IP 146
	Foam Volume, mL, at end of 5-min blowing period	Foam Volume, mL, at end of 10-min settling period
<i>As received:</i>		
Sequence I	...	...
Sequence II	...	...
Sequence III	...	...
<i>After agitation:</i> <i>(Option A, 9.5.1)</i>		
Sequence I	...	...
Sequence II	...	...
Sequence III	...	...

12.2 For the purpose of reporting results, when the bubble layer fails to completely cover the oil surface and a patch or eye of clear fluid is visible, the value shall be reported as nil foam.

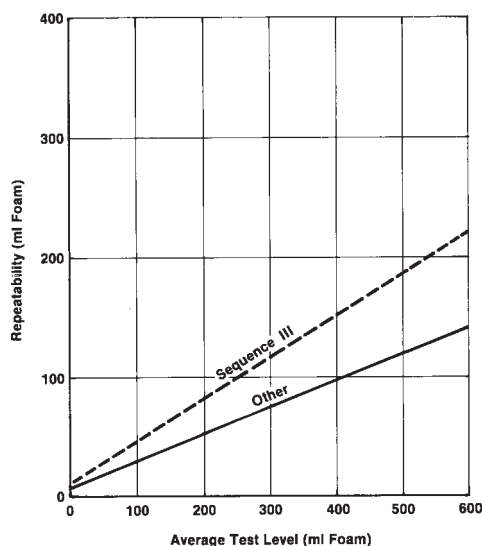


FIG. 3 Precision Chart—Repeatability

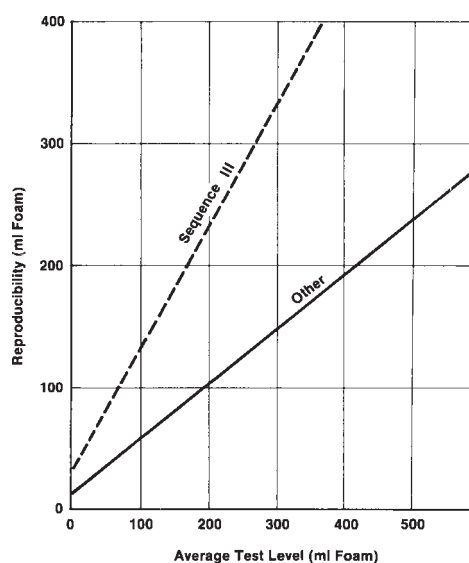


FIG. 4 Precision Chart—Reproducibility

## 13. Precision and Bias<sup>11</sup>

13.1 *Precision*—The precision values in this statement were determined in a cooperative laboratory program.<sup>12</sup>

13.1.1 *Repeatability*—The difference between successive results obtained by the same operator with the same apparatus under constant operating conditions on identical test material would, in the long run, in the normal and correct operation of the test method exceed the following values in only one case in twenty (see Fig. 3).

<sup>10</sup> Blender (Waring type) or equivalent.

<sup>11</sup> Supporting data has been filed at ASTM International Headquarters. Request RR: D02-1244.

<sup>12</sup> Supporting data has been filed at ASTM International Headquarters. Request RR: D02-1007.

13.1.2 *Reproducibility*—The difference between two single and independent results obtained by different operators working in different laboratories on identical test material would, in the long run, exceed the following values in only one case in twenty (see Fig. 4).

NOTE 13—The dashed lines in Fig. 3 and Fig. 4 are for foam stability of Sequence III and the solid lines are for foam height for Sequences I, II, and III and foam stability for Sequences I and II.

13.1.3 For those oils which have been tested by Option A (10.5.1), no precision statement is yet available.

NOTE 14—The majority of the results in the cooperative work that led to Option A were nil foam; hence, no precision statement can be calculated.

13.2 *Bias*—Since there is no accepted reference material suitable for determining the bias for the procedure for measuring foaming characteristics in Test Method D 892, bias cannot be determined.

## 14. Keywords

14.1 foam (foaming)

## ANNEX

### (Mandatory Information)

### A1. TEST FOR MAXIMUM PORE DIAMETER AND PERMEABILITY OF GAS DIFFUSERS

(Based on Test Method E 128)

#### A1.1 Apparatus

A1.1.1 Apparatus for the maximum pore diameter determination consists of a regulated source of clean, dry, compressed air, a U-tube water manometer of sufficient length to read a pressure differential of 7.85 kPa (800 mm of water) and a cylinder of a size sufficient (250 mL is suitable) to conveniently immerse a gas diffuser to a depth of 100 mm (see Fig. A1.1).

A1.1.2 Additional apparatus for permeability determination consists of a gas volume metre of sufficient capacity to measure flow rates of at least 6000 mL/min while generating a back pressure of no more than 10 mm water. A filtering flask large enough that the 25.4-mm (1-in.) diameter diffuser will pass through the neck. This flask shall be fitted with a rubber stopper with a single hole to admit the air-inlet tube (see Fig. A1.2). A supply of tubing having an internal diameter of 8 mm (0.3 in.) shall be used to make the connections between the various parts of the apparatus as shown in Fig. A1.1 and Fig. A1.2.

#### A1.2 Procedure

A1.2.1 *Maximum Pore Diameter*—Connect the diffuser to the manometer using an adaptor as shown in Fig. 2 (but without the brass tubing) and a 1.0-m length of 8-mm bore

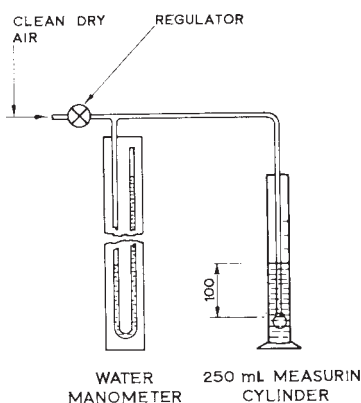


FIG. A1.1 Apparatus for Measuring Maximum Pore Size

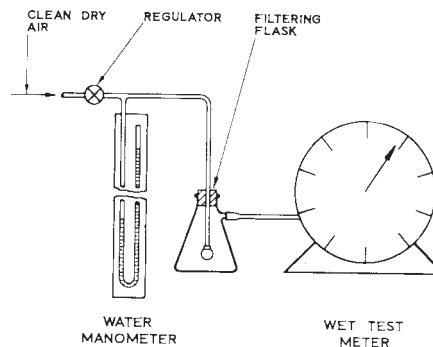


FIG. A1.2 Apparatus for Measuring Permeability

tubing. Support the clean diffuser to a depth of 100 mm, as measured to the top of the diffuser, in distilled water if the diffuser is non-metallic and propan-2-ol if the diffuser is metallic. Allow to soak for at least 2 min. Connect the air-inlet tube to a controllable source of clean, compressed air as shown in Fig. A1.1. Increase the air pressure at a rate of about 490 Pa (50 mm of water)/min until the first dynamic bubble passes through the filter and rises through the water. The first dynamic bubble is recognized by being followed by a succession of additional bubbles. Read the water level in both legs of the manometer and record the difference  $p$ . The uniformity of distribution of pores approaching maximum pore size may be observed by gradually increasing the air pressure and noting the uniformity with which streams of bubbles are distributed over the surface.

A1.2.1.1 Calculate the maximum pore diameter,  $D$ , in micrometres, as follows:

(1) For non-metallic diffusers and water as the diffuser medium:

$$D = 29\,225/(p - 100) \quad (\text{A1.1})$$

where:

$p$  = mm of water.

(2) For metallic diffusers and propan-2-ol as the diffuser medium:

$$D = 8930/(p - 80) \quad (\text{A1.2})$$

where:

$p$  = water in the manometer, mm.

A1.2.1.2 Calibration of diffusers have been found to be a critical factor in this test.<sup>13</sup>

<sup>13</sup> Supporting data have been filed at ASTM International Headquarters. Request RR: D02-1369.

A1.2.2 *Permeability*— Connect the clean, dry diffuser with a controllable source of clean, dry, compressed air, again using a 1-m length of 8-mm-bore tubing, and place it in a filtering flask connected to a suitable flowmeter using a further 0.5-m length of tubing as shown in Fig. A1.2. Adjust the pressure differential to 2.45 kPa (250 mm of water) and measure the rate of flow of air through the gas diffuser in millilitres per minute. Depending on the sensitivity of the flowmeter used, this observation may be made for a suitably longer period and the average flow rate per minute recorded.

## APPENDIX

### (Nonmandatory Information)

#### X1. HELPFUL HINTS IN OPERATION OF TEST METHOD D 892

##### X1.1 Helpful Hints:

X1.1.1 The test should be performed exactly as described to obtain good results.

X1.1.2 Norton stone diffusers are known to be unreliable regarding their porosity and permeability; hence, new stones (as well as the metal diffusers) need to be checked in accordance with Annex A1.

X1.1.3 The diffusers should be checked periodically for porosity and permeability, depending upon the usage; checking is recommended at least once a week. Out of specification diffusers are a major cause of inaccuracy in this test method.

X1.1.4 The connection between the gas diffusers and the air inlet tubes should be air-tight.

X1.1.5 The inlet air should be dried by passing through a desiccant drying tower. The indicator desiccant needs to be changed when it shows the presence of moisture by changing its color from blue to pink.

X1.1.6 Thermometer calibration should be checked at least annually against a master thermometer.

X1.1.7 Thorough cleaning of the test cylinder and the air inlet tube is essential after each use to remove any residual additive from the previous analysis.

X1.1.7.1 The cylinders are cleaned with heptane, a suitable detergent, distilled water, acetone, and dried with air or in an oven, in sequence.

X1.1.7.2 The gas diffusers are cleaned at least five times with toluene, heptane, and clean dry air in sequence.

X1.1.8 Oil or water baths must be used to control testing temperatures within 0.5°C (1°F).

X1.1.9 The total volume of the air passing through the system should be measured to  $470 \pm 25$  mL. Without this step, there is no way of ascertaining that the system is air-tight.

X1.1.10 It is recommended that the stopwatches be calibrated against a national standard at least once a year. Annex A3 (Timer Accuracy) of Test Method D 445 is a good source for guidance on how to check the timers for accuracy.

X1.1.11 If using Option A, all entrained air bubbles after stirring should be dispersed before testing.

X1.1.12 It is misleading and inappropriate to apply Option A for quality control of freshly made blends, or comparing/reporting Option A and regular foam test results.

X1.1.13 If the alternative procedure is used for measurements, the data should not be reported as that obtained by Test Method D 892.

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