**Introduction the production line:**

l The production line supporting machinery in addition to marked materials are stainless steel, all machine structures are in accordance with food hygiene standards selected design;

l The material contact with the container material are food grade SUS304;

l Often dismantling the structure are easy to dismantle theconnection, to ensure that the shift or change the product when dealing with health convenience;

l The production line of the normal production needs 1-2 employees.

The above program for customers to change, please notify the relevant person in charge of the Company, do the relevant adjustments.

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| --- | --- | --- | --- | --- | --- | --- |
|  | **KL-820 main components and parts** | | | | | |
|  | **No.** | **Name** | **Spe** | **Origin** | **Brand** | **Function** |
|  | 1 | Servo motor | 400W | Taiwan | Delta | Traction |
|  | 2 | Temperature Controller |  | Korea | Autonics | Temperature control |
|  | 3 | GPG motor | 60W | Taiwan | Taiwan state | Control feed |
|  | 4 | PLC controller |  | Japan | Mitsubishi | control program |
|  | 5 | HMI |  | Taiwan | Willen | Operation panel |
|  | 6 | Color photoelectric |  | Japan | Omron | Control the bag length |
|  | 7 | Thermocouple |  | Shanghai |  | Temperature measurement |
|  | 8 | Emergency stop switch | AR22V2R | Shanghai |  |  |
|  | 9 | Proximity switch | ZLJ-C17-5A | Shanghai | Shanghai workers |  |
|  | 10 | Solid state relay | 24V，10A | Taiwan | Yangming | Control the brakes |
|  | 11 | Solid state relay | 220V，10A | Taiwan | Yangming | Control the motor |
|  | 12 | Switching power supply | 24V 6A | Japan | Omron | Regulator |
|  | 13 | Contactor |  | Germany | Schneider |  |
|  | 14 | Heating pipe | Φ10×220, 320 | Shanghai |  |  |
|  | 15 | Filter regulator valve | AW40 | Taiwan | AirTAC |  |
|  | 16 | Cylinder | B40×10D | Taiwan | AirTAC | Cutting |
|  | 17 | Cylinder | B40×15D | Taiwan | AirTAC | Vertical Sealing |
|  | 18 | Electromagnetic valve |  | Taiwan | AirTAC | Control Vertical Sealing 、Cutting 、 Culling action |
|  | 19 | Electromagnetic valve |  | Taiwan | AirTAC | Control horizontal Sealing |