

DESCRIPTION

- Easy to use
- Easy to form
- Mixes easily
- Low specific gravity



APPLICATION

- Manufacturing sample
- Automotive design modeling
- Master model

PHYSICAL PROPERTIES

| Type | Color | Mix ratio | Pot life | Gel time | Cured time |
|-----------------------|----------------|-----------|-----------|----------|------------|
| DQ1000A (resin) | Light Brown | 1 | 10-20 Min | 40 Min | 24 Hour |
| DQ1000B (hardener) | White | 1 | | | |

CURED PARAMETER

| | |
|---|--|
| Type | DQ1000 A/B |
| Color | Brown |
| Density (ISO 1183) | 1.0-1.05g/cm ³ 62 lb./ft. ³ |
| Cured Hardness (ISO 868) | 70-75shore D |
| Coefficient of thermal expansion(ISO 11359) | 55-60 x 10 ⁻⁶ K ⁻¹ |
| Hot deformation temperature(ISO 75) | 60-65°C |
| Compressive strength (ISO 604) | 60-65 MPa |
| Specifications | 10kg/barrel |

Room temperature at 25°C during testing

STORAGE

- ★ The product has a shelf life of six months and should be placed in a dry and cool place.
- ★ Unused products must be stored in a sealed condition.
- ★ Good workplace ventilation is to be ensured during processing.

Dongguan Dongquan Mould Materials Co., Ltd.

TEL:(+86)0769-8587 8968

Web:www.dqtoolingboard.com

Mobile:+86 13265122244

Email:info@dqtoolingboard.com