





中国认可 国际互认 检测 TESTING CNAS L5473

UN38.3

Report No.: CESUN210625011

检测报告

TEST REPORT

Name of Sam	ple: Lithium Battery
产品名称 :	锂电池组
Model Specifi	cation:
产品型号:	S24110
Client:	RAY-TECH INTERNATIONAL LIMITED
委托单位 :	深圳市锐创新科技有限公司
Classification	of Test: Commission Test
检测类别:	委托检测

先进储能材料国家工程研究中心有限责任公司检测中心

Test Center of National Engineering Research Center of Advanced Energy Storage Materials Co., Ltd.

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说明

Marking

1. 报告无"报告专用章"无效。

The test report is invalid without "Special seal for report".

2. 报告无批准人、审核人和主检人签名无效。

The test report is invalid without the signatures of Approver, Reviewer and Testing engineer.

3. 报告涂改无效。

The test report is invalid if altered.

4. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。

Objections to the test report must be submitted to Test Center within15 days.

5. 报告仅对送检样品负责。

The test report is Valid for the tested samples only.

6. 本报告检测结论中"N/A"表示"不适用", "P"表示"符合标准要求", "F"表示"不符合标准要求"。 As for test result, "N/A" means is "not applicable", "P" means "pass", "F" means "fail".

7. 未经实验室书面批准,不得部分复制本报告书。

The partial replica of this report is prohibited without the written approval of CES.

检测单位地址:广东省深圳市宝安区新安街道宝石路29号蓝坤集团大厦B栋一楼B102

Lab Address: No.B102, 1/F., Lankun Group Building B, No.29, Baoshi Road, Xin'an Street,

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TEST REPORT

Name of sample 样品名称	Lithium Battery 锂电池组							
Model /Type 型号规格	S24110 (25.6V 11	10Ah 2816Wh)	Size 样品尺寸	375.0mm×242.0mm×215.0mm (L×W×H)				
Appearance 样品外观	Prismatic 棱柱形,		Trade mark 商标	LILEAD				
Quantity 样品数量	30 cells, 4 30 个电芯	4 battery 5,4 个电池组	Mass 样品质量	约/Approx.: 19.5Kg				
Receiving Date 接样日期	2021-06-	25	Testing Date 测试日期	2021-06-25~2021-07-26				
Client	Name 名称	RAY-TECH INTEF 深圳市锐创新科技		TED				
委托单位	Address 地址	423,Overseas Stu Longgang, Shenz 深圳市龙岗区腾飞	hen, China	g) Pioneer Park, TengFei Road, 园 423				
	Name 名称	RAY-TECH INTEF 深圳市锐创新科技		TED				
Manufacturer	Address 地址	ss 423,Overseas Students (LongGang) Pioneer Park, TengFei Road, Longgang, Shenzhen, China 深圳市龙岗区腾飞路留学人员创业园 423						
生产单位	Tel. 电话	13714441432	E-mail 邮箱	Sales@raytechintl.com				
	Website 网址							
Tested standard 测试标准	(ST/SG/A	8.3 of the Seventh C.10/11/Rev.7/Sect 标准手册》第七修订	tion 38.3)	of the "Manual of Test and Criteria"				
Test conclusion: 检测结论	The sample has passed the test items of UNITED NATIONS "Manual of Tests and Criteria " ST/SG/AC.10/11/Rev.7/Section 38.3 经测试,该批样品符合联合国《试验和标准手册》ST/SG/AC.10/11/Rev.7/Section 38.3 标准要求							
lssue date 签发日期	2021-08-	08-10						
Tested by 主检	A44	Approved by 市核 Reviewed by 批准 Approved by						
陈其平 Cherry Ch 廖宇平 Richie Lia			echnical Manage Deputy Centre Dir					



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TEST REPORT

Description and illustration of the sample/样品说明及描述:

The sample is a lithium ion battery(8S1P), the sample's status is good /样品为锂离子电池组(8S1P),样品状况良好。

测试项目及结论/ Test items and conclusion。

Test item	Sample No.	Verdict
测试项目	样品编号	判定
T.1 Altitude simulation 高度模拟	B1#~B4#	Р
T.2 Thermal test 温度试验	B1#~B4#	Р
T.3 Vibration 振动	B1#~B4#	Р
T.4 Shock 加速度冲击	B1#~B4#	Р
T.5 External Short Circuit 外部短路	B1#~B4#	Р
T.6 Impact /Crush 撞击/挤压	C1#~C5#, C6#~C10#	Р
T.7 Overcharge 过充电	B1#~B4#	Р
T.8 Forced discharge 强制放电	C11# ~ C20#, C21# ~C30#	Р
Comple protrectment/共日菊小珊		•

Sample pretreatment/样品预处理:

B1#~B2#:..... Batteries at first cycle, in fully charged state.

第1个充放电周期完全充电状态的电池。

B3#~B4#:..... Batteries after 25th cycle, in fully charged state.

第25个充放电周期后完全充电状态的电池。

C1# ~ C5#:..... Cells at first cycle at 50% of the design rated capacity.

第1个充放电周期充电到设计额定容量的50%的电芯。

C6# ~ C10#:..... Cells after 25th cycle at 50% of the design rated capacity.

第25个充放电周期后充电到设计额定容量的50%的电芯。

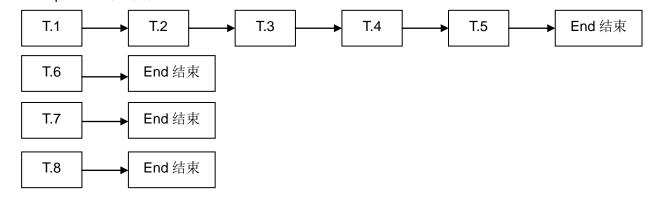
C11# ~ C20#:..... Cells at first cycle, in fully discharged state.

第1个充放电周期完全放电状态的电芯。

C21# ~C30#:..... Cells after 25th cycles, ending in fully discharged state.

第25个充放电周期完全放电状态的电芯。

Test sequence/试验顺序:





Photos of Samples and Labels/样品照片及标识

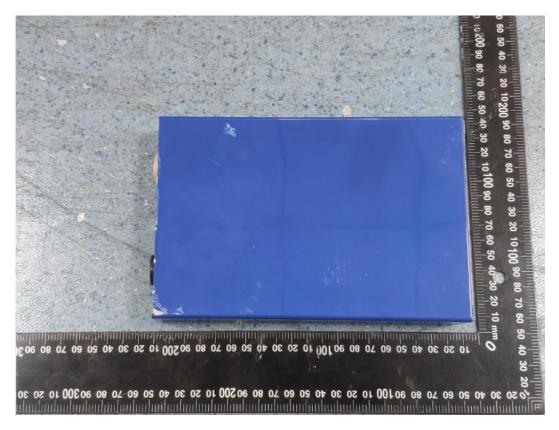
Samples /样品(S24110 25.6V 110Ah 2816Wh)

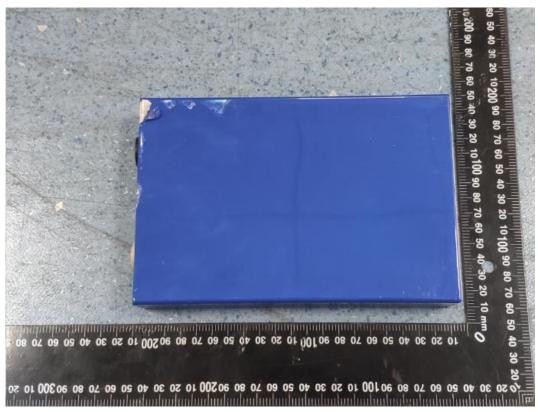






Cells /电芯(LF105 3.2V 110Ah 352Wh)







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	ST/SG/AC.10/11/Rev.7/Section 3	88.3					
Clause	Requirements	Result	Verdict				
章节	标准要求	测试结果	判定				
38.3.4	Procedure/测试步骤		_				
	Test 1: Altitude simulation/测试 1: 高度模拟						
	Test cells and batteries shall be stored at a pressure of 11.6kPa or less for at least six hour at ambient temperature (20±5℃)/ 将电池和电池组在温度为 20±5℃, 压力为不大于 11.6kpa 的环境中贮存不少于 6 个小时。						
	Requirement/标准要求:	The samples B1#~B4#:					
	1. Cells and batteries Mass loss limit: ≤0.1% /样品质	no leakage, no venting,					
	量损失≤0.1%。	no disassembly, no					
38.3.4.1	2. Open circuit voltage not less than 90%, The	rupture and no fire/样品	Р				
	requirement relating to voltage is not applicable to test	B1#~B4#: 无渗漏、无					
	cells and batteries at full discharged states/样品试验	排气、无解体、无破裂					
	后开路电压应不低于试验前开路电压的90%,此要求不	以及无着火现象					
	适用于完全放完电的电池和电池组。	The test data see					
	3. No leakage, no venting, no disassembly, no rupture	table1 /测试数据见表1					
	and no fire /样品(电池)应无渗漏、无排气、无解体、						
	无破裂以及无着火现象的发生。						
	Test 2: Thermal test/测试 2: 温度试验						
	Test cells and batteries are to be stored for/电池和电池组存储条件如下:						
	1.one temperature cycle: 72±2℃(6h) —-40±2℃(6h) /一次温度循环为72±2℃						
	(6h)—40±2°C(6h)。						
	2. The maximum time interval between test temperature	extremes is 30 minutes/					
	温度转换最大间隔时间为30min。						
	3.This procedure is to be repeated 10 times/重复10次循	 「					
	4.after which all test cells and batteries are to be stored for 24 hours at ambient						
	temperature (20±5℃)/循环结束后,电池和电池组在20±5℃的条件下搁置24小						
	时。						
	For large cells and batteries the duration of exposure to the test temperature						
38.3.4.2	extremes should be at least 12 hours/对于大型电池和电池组,暴露于极端试验温度的时间至少为12小时。						
	Requirement/标准要求:	The samples B1#~B4#:					
	1. Cells and batteries Mass loss limit: ≤0.1% /样品质	no leakage, no venting,					
	量损失≤0.1%。	no disassembly, no					
	2. Open circuit voltage not less than 90%, The	rupture and no fire/样品					
	requirement relating to voltage is not applicable to test	B1#~B4#: 无渗漏、无					
	cells and batteries at full discharged states/样品试验	排气、无解体、无破裂					
	后开路电压应不低于试验前开路电压的90%,此要求不	以及无着火现象					
	适用于完全放完电的电池和电池组。	The test data see					
	3. No leakage, no venting, no disassembly, no rupture	table1 /测试数据见表1					
	and no fire /样品(电池)应无渗漏、无排气、无解体、						
	无破裂以及无着火现象的发生。						



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ST/SG/AC.10/11/Rev.7/Section 38.3					
Clause	Requirements	Result	Verdict		
章节	标准要求	测试结果	判定		
38.3.4.3	Test 3: Vibration/测试 3: 振动 1. Cells and batteries are firmly secured to the platform /电池和电池组率固地安装在振动台(的台面)上。 2. The vibration :a sinusoidal waveform with a logarithn and 200Hz and back to 7Hz traversed in 15 minutes/操增加至200Hz, 然后再回到7Hz为一个循环,时间跨度为 3. The logarithmic frequency sweep is as follows/对数挂 (1)For cells and small batteries: from 7 Hz a peak : maintained until 18 Hz is reached, The amplitude is the (1.6 mm total excursion) and the frequency increased to 68gn occurs (approximately 50Hz), A peak acceleration maintained until the frequency is increased to 200Hz/对赫兹开始保持1gn的最大加速度直到频率为18赫兹,然后偏移1. 6毫米)并增加频率直到最大加速度达到8gn(频滤加速度保持在8gn直到频率增加到200赫兹。 (2) For large batteries: from 7Hz to a peak acceler maintained until 18Hz is reached. The amplitude is the (1.6 mm total excursion) and the frequency increased to of 2gn occurs (approximately 25Hz). A peak acceleration maintained until the frequency is increased to 200Hz/对开始保持1gn的最大加速度直到频率为18赫兹,然后将扩移1.6毫米)并增加频率直到最大加速度达到2gn(频率速速度保持在2gn直到频率增加到200赫兹。 4.This cycle repeated 12 times for a total of 3 hours for perpendicular mounting position of the cell /振动的其中品极性,对每个电池从三个互相垂直的方向上循环12 次小时。 Requirement/标准要求: 1. Cells and batteries Mass loss limit: ≤0.1% /样品质量损失≤0.1%。 2. Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states/样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电池组。 3. No leakage, no venting, no disassembly, no rupture and no fire /样品(电池)应无渗漏、无排气、无解体、无破裂以及无着火现象的发生。	of the vibration machine nic sweep between 7Hz 动以正弦波形式,以7Hz 对15分钟。 加频为: acceleration of 1gn is n maintained at 0.8 mm antil a peak acceleration on of 8gn is then 于电池和小型电池:从7 将振幅保持在0.8毫米(总率约为50赫兹),将最大 ration of 1gn is n maintained at 0.8 mm antil a peak acceleration on of 2gn is then 于大型电池组:从7赫兹。有一个方面也有一个方面必须是垂直于样	P		



ST/SG/AC.10/11/Rev.7/Section 38.3							
Clause	Requirements	Result	Verdict				
章节	标准要求	测试结果	判定				
	Test 4: Shock/测试 4: 加速度冲击						
	1.Test cells and batteries shall be secured to the testing	g machine/以稳固的托架					
	固定住每个电池和电池组样品的全部配件表面。						
	2. Each cell shall be subjected to a half-sine shock of p						
	150gn and pulse duration of 6 milliseconds. Alternative						
	subjected to a half-sine shock of peak acceleration of 50gn and pulse duration of						
	11 milliseconds./小型电池须经受峰值为150gn和脉冲持续时间6毫秒的半正弦冲击,大型电池须经受最大加速度50gn和脉冲持续时间11毫秒的半正弦波冲击。						
	3. Small batteries shall be subjected to a half-sine shoc						
	150gn (or Acceleration(g _n) = $\sqrt{\frac{100850}{mass}}$), which is smaller) and pulse duration of						
	6 milliseconds. Large batteries shall be subjected to a h	nalf-sine shock of peak					
	acceleration of 50gn (or Acceleration(g _n) = $\sqrt{\frac{30000}{mass}}$,which is smaller)and						
	pulse duration of 11 milliseconds./小型电池须经受峰值为150gn(或与						
	$\sqrt{\left(\frac{100850}{mass}\right)}$ 中的较小值)和脉冲持续6毫秒的半正弦波冲击,大型电池组须经受						
38.3.4.4	4 最大加速度 50 gn(或与 $\sqrt{\left(\frac{30000}{mass}\right)}$ 中较小值)和脉冲持续时间 11 毫秒的半正弦波						
	冲击。						
	3 .Each cell or battery shall be subjected to three shocks in the positive direction						
	followed by three shocks in the negative direction of three mutually						
	perpendicular mounting positions of the cell or battery f						
	个电池或电池组须在三个互相垂直的电池安装方位的正式 在后式中经验三次冲击。	方向经受三次冲击,接看					
	在反方向经受三次冲击,总共经受18次冲击。 Requirement/标准要求:	The samples					
	1. Cells and batteries Mass loss limit: ≤0.1% /样品质	B1#~B4#:					
	量损失≤0.1%。	Acceleration=40g _n					
	2. Open circuit voltage not less than 90%, The No leakage, no venting,						
	requirement relating to voltage is not applicable to test no disassembly, no						
	cells and batteries at full discharged states/样品试验 rupture and no fire/样品						
	后开路电压应不低于试验前开路电压的90%,此要求不	B1#~B4#:					
	适用于完全放完电的电池和电池组。	峰值加速度=40 g n					
	3. No leakage, no venting, no disassembly, no rupture and no fire /样品(电池)应无渗漏、无排气、无解体、	无渗漏、无排气、无解 体、无破裂以及无着火					
	T破裂以及无着火现象的发生。	现象。The test data see					
	70% CONTROL BY COUNTY ALL	table1 /测试数据见表1					



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	ST/SG/AC.10/11/Rev.7/Section 3	T	
Clause	Requirements	Result	Verdict
章节	标准要求	测试结果	判定
38.3.4.5	Test 5: External Short Circuit/测试 5:外部短路 1.The cell or battery to be tested shall be temperature sexternal case temperature reaches 57±4℃/保持试验证以使电池或电池样品外表温度稳定达到57±4℃。 2. the cell or battery shall be subjected to a short circuit external resistance of less than 0,1 ohm at 57±4℃, Thic continued for at least one hour after the cell or battery e has returned to 57±4℃, or in the case of the large bathalf of the maximum temperature increase observed dubelow that value/将电池或电池正负极用小于0.1Ω的总电电池的外表温度恢复到57±4℃之后保持短路状态1小时外壳温度下降至最大温升的一半即可。 3. the cell or battery must be observed for a further six concluded/对电池或电池必须进一步观察 6 个小时才能可Requirements/标准要求: During the test and within six hours after test ,the cells or batteries/在测试过程中以及之后6个小时内,电池或电池组样品: 1. External temperature not exceed 170℃/外表温度不超过170℃。 2. No disassembly, no rupture and no fire/无解体、无破裂和无着火现象发生。	r境温度稳定在57±4℃, t condition with a total s short circuit condition is xternal case temperature teries, has decreased by uring the test and remains 出阻回路进行短路,电池或以上,对于大型电池组其hour for the test to be	Р
	Test 6: Impact / Crush / 测试 6: 撞击/挤压		Р
38.3.4.6	Impact (applicable to cylindrical cells not less than 18m 用于直径不小于18毫米的圆柱形电池) 1. This test sample cell or component cell is to be place surface/将试验样品用的电池或组件电池放在一个平坦光2. A 15.8±0.1mm diameter, at least 6 cm long, or the locell, whichever is greater, type 316 stainless bar is to be center of the sample, A 9.1kg mass is to be dropped froat the intersection of the bar and sample in a controlled frictionless, vertical sliding track or channel with minima mass. The vertical track or channel used to guide the faoriented 90 degrees from the horizontal supporting surf 棒横过电池中部放置,钢棒的直径为15.8毫米±0.1毫米电池最长端的长度,取二者之长着。将一质量为9.1千克2.5厘米的高度落向钢棒与试样的交叉处,使用一个几乎没阻力最小的垂直轨道或管道加以控制。垂直轨道或管道)撑表明呈90度落下。 3. The test sample is to be impacted with its longitudinal	ed on a flat smooth a 清的平面上。 Ingest dimension of the e placed across the om a height of 61±2.5cm manner using a near al drag on the falling alling mass shall be face /将一根316型不锈钢,长度至少为6厘米,或其也.1千克的重锤从61±没有摩擦的、对落体重锤用于引导落锤沿与水平支	N/A



	ST/SG/AC.10/11/Rev.7/Section	38.3			
Clause	Requirements	Result	Verdict		
章节	标准要求	测试结果	判定		
	surface and perpendicular to the longitudinal axis of the				
	diameter curved surface lying across the centre of the is to be subjected to only a single impact/接受撞击的设平行并与横放在试样中心的直径15.8±0.1毫米弯曲表面只经受一次撞击。	式样,纵轴应与平坦的表面			
	Requirements/标准要求: 1. Cells external temperature not exceed 170℃/电池的最高表面温度应不超过170℃。 2 .No disassembly, no rupture and no fire within six		N/A		
	hours of this test./试验结束后6 个小时之内, 电池应无解体和无着火现象发生。				
	Crush (applicable to prismatic, pouch, coin/button cell than 18mm in diameter)/挤压(适用于棱柱形、袋装、18毫米的圆柱形电池)	硬币/纽扣电池和直径小于			
	1. A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached/将电池或元件电池放在两个平面之间挤压,挤压力度逐渐加大,在第一个接触点上的速度大约为1.5厘米/秒。挤压持续进行,直到出现以下三种情况之一:				
	(a) The applied force reaches 13kN ± 0.78kN /施加的力达到13千牛±0.78千牛 (b) The voltage of the cell drops by at least 100mV/电池的电压下降至少100毫伏				
38.3.4.6	(c) The cell is deformed by 50% or more of its original thickness/电池变形达原始厚度的50%以上。 2. A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces/ 棱柱形或袋装电池应从最宽的一面施压。纽扣/硬币形电池应从其平坦表面施压。圆柱形电池应从与纵轴垂直的方向施压。				
	Requirements/标准要求: 1. Cells external temperature not exceed 170℃/电池 的最高表面温度应不超过170℃。 2.No disassembly, no rupture and no fire within six hours of this test/试验结束后6个小时之内,电池应无解体和无着火现象发生。 The samples C1#~C10#: no disassembly and no fire/样品C1#~C10#: 无解体、无着火现象 The test data see table2/测试数据见表2				
	Test 7: Overcharge/测试 7: 过充电				
38.3.4.7	1. The charge current shall be twice the manumaximum continuous charge current/以2倍制造厂推荐品充电 2.The minimum voltage of the test shall be as follows/	存的最大持续充电电流对样	Р		



ST/SG/AC.10/11/Rev.7/Section 38.3								
Clause	·							
章节	标准要求	测试结果	判定					
38.3.4.7	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/如果厂家推荐的充电电压不超过18V,本测试的最小充电电压应是厂家标定最大充电电压的两倍或者是22V之中的较小者。b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be1.2 times the maximum charge voltage/如果厂家推荐的充电电压超过18V,本测试的最小充电电压应是厂家标定最大充电电压的1.2倍。C)Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃的环境温度下,试验持续24小时。	The voltage of the test is 35.04V and the current is 100A 试验的电压为35.04V,电流为100A	Р					
	Requirements/标准要求: No disassembly and no fire within seven days of this test/试验样品在试验中和试验后7天内,应无解体和无着火现象发生。	The samples B1#~B4#: no disassembly and no fire/样品B1#~B4#: 无解体、无着火现象。The test data see table3/测试数据见表3						
	Test 8: Forced discharge/测试 8: 强制放电							
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer/20±5℃的环境温度下,将单个电池连接在12V 的直流电源上进行强制放电,此直流电源提供给每个电池初始电流为制造厂指定的最大放电电流。 The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be							
38.3.4.8	forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere)/指定的放电电流通过串联在测试电池上的合适大小和功率的负载来获得,每个电池的强制放电时间(小时)为额定容量除以初始电流(安培)。 Requirements/标准要求: The samples							
	No disassembly and no fire within seven days of this test/试验样品在试验中和试验后7天内,应无解体和无着火现象发生。	C11#~C30#: no disassembly and no fire /样品C11#~C30#: 无解 体、无着火现象 The test data see table4 /测试数据见表4						



Table1: T1~T5 / 表1, 试验1~试验5							
项目		B1#	B2#	B3#	B4#		
OCV prid 试验前	or to test 电压(V)	27.235	27.168	27.261	27.195		
Mass pri 试验前		19515	19500	19520	19505		
Test 1: Altitude	Mass loss 质量损失(%)	0.000	0.000	0.000	0.000		
Simulation 测试 1: 高度 模拟	Change ratio 电压比(%)	99.982	99.626	99.996	99.985		
Test 2: Thermal test	Mass loss 质量损失(%)	0.026	0.053	0.026	0.026		
测试 2: 温度 试验	Change ratio 电压比(%)	98.737	98.929	98.698	98.915		
Test 3: Vibration	Mass loss 质量损失(%)	0.000	0.000	0.000	0.000		
测试 3: 振动	Change ratio 电压比(%)	99.996	99.993	99.996	100		
Test 4: Shock	Mass loss 质量损失(%)	0.000	0.000	0.000	0.000		
测试 4: 加速度冲击	Change ratio 电压比(%)	100	100	100	100		
Test 5: External Short Circuit 测试 5 外接 短路	Temp (℃) 温度 (℃)	57.6	57.6	57.4	57.2		

	Table2: ☐ Impact 撞击/ ⊠Crush 挤压										
Test 6: Impact 撞击/	Sample No, 样品号	C1#	C2#	C3#	C4#	C5#	C6#	C7#	C8#	C9#	C10#
	OCV prior to test 试验前电压(V)	3.301	3.301	3.299	3.301	3.300	3.301	3.301	3.301	3.301	3.301
Crush 挤压	Temp, (℃) 温度 (℃)	24.4	24.6	24.3	24.4	24.4	24.2	24.4	24.3	24.4	24.3



Table3: Overcharge Test of batteries/ 表 3 电池过充试验							
Test 7: Overcharge	Sample No, 样品号	B1#	B2#	B3#	B4#		
测试7:过充电	OCV prior to test 试验前电压(V)	27.265	27.218	27.189	27.234		

Table 4: Forced discharge / 表 4: 强制放电											
Test 8: Forced discharge 测试8:强 制放电	Sample No, 样品号	C11#	C12#	C13#	C14#	C15#	C16#	C17#	C18#	C19#	C20#
	OCV prior to test 试验前电压(V)	2.698	2.706	2.718	2.715	2.734	2.711	2.741	2.727	2.735	2.715
	Sample No, 样品号	C21#	C22#	C23#	C24#	C25#	C26#	C27#	C28#	C29#	C30#
	OCV prior to test 试验前电压(V)	2.743	2.704	2.716	2.715	2.714	2.747	2.714	2.709	2.716	2.734

⁻⁻ End of Report --