

DOUBLE PUMPS

VT7DB or VT7DBS - B42 - B10 - 1 R 00 - A 1 00 -

VT7DB series-125 A2 HW
ISO 2 bolts 3019-2 mounting flange
VT7DBS series- SAE C 2 bolts
Mounting flange J744

Cam ring for "P1"

Volumetric displacement cm^3/rev (in³/rev)
 B14 = 43.9 (2.68) B31 = 99.1 (6.05)
 B17 = 55.0 (3.36) B35 = 113.4 (6.92)
 B20 = 66.0 (4.03) B38 = 120.6 (7.36)
 B22 = 70.3 (4.29) B42 = 137.5 (8.39)
 B24 = 81.1 (4.95) 045 = 145.7 (8.89)
 B28 = 89.9 (5.49) 050 = 157.9 (9.64)

Cam ring for "P2"

Volumetric displacement cm^3/rev (in³/rev)
 B02 = 5.7 (0.35) B09 = 28.0 (1.71)
 B03 = 9.8 (0.60) B10 = 31.8 (1.94)
 B04 = 12.8 (0.78) B11 = 34.9 (2.13)
 B05 = 15.9 (0.97) B12 = 40.9 (2.50)
 B06 = 19.8 (1.21) B14 = 45.1 (2.75)
 B07 = 22.5 (1.37) B15 = 50.0 (3.05)
 B08 = 24.9 (1.52)

Modifications

Mounting W/connection variables

	UNC VT7DBS		METRIC VT7DB-VT7DBS	
	00	01	M0	M1
P2	1"	3/4"	1"	3/4"

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see page BM-1-5)

00 - standard

Direction of rotation (view on shaft end)

R - clockwise

L - counter-clockwise

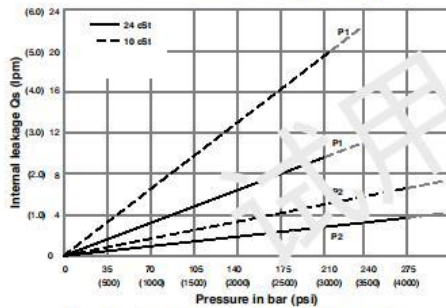
Type of shaft VT7DBS

- 1 - keyed (SAE C)
- 2 - keyed (no SAE)
- 3 - splined (SAE C)
- 4 - splined (spec. SAE C)

Type of shaft VT7DB- VT7DBS

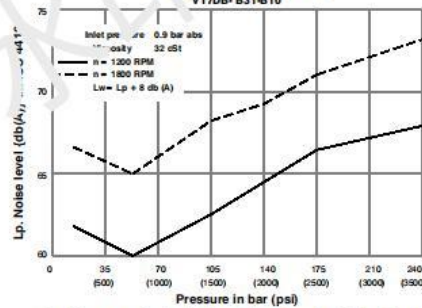
- 1 - keyed (ISO 3019-2-G32M)

INTERNAL LEAKAGE (TYPICAL)



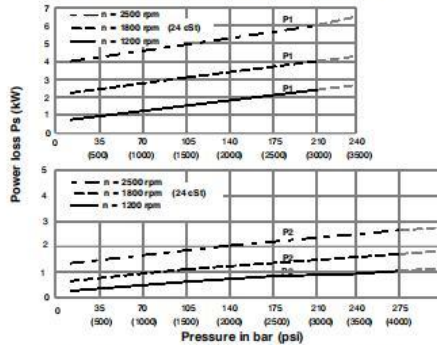
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

NOISE LEVEL (TYPICAL)



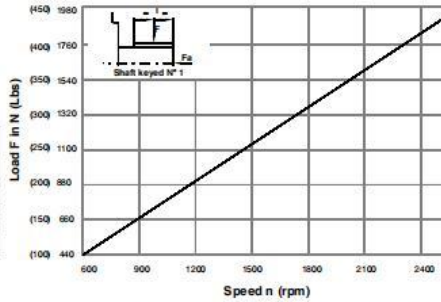
Double pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)

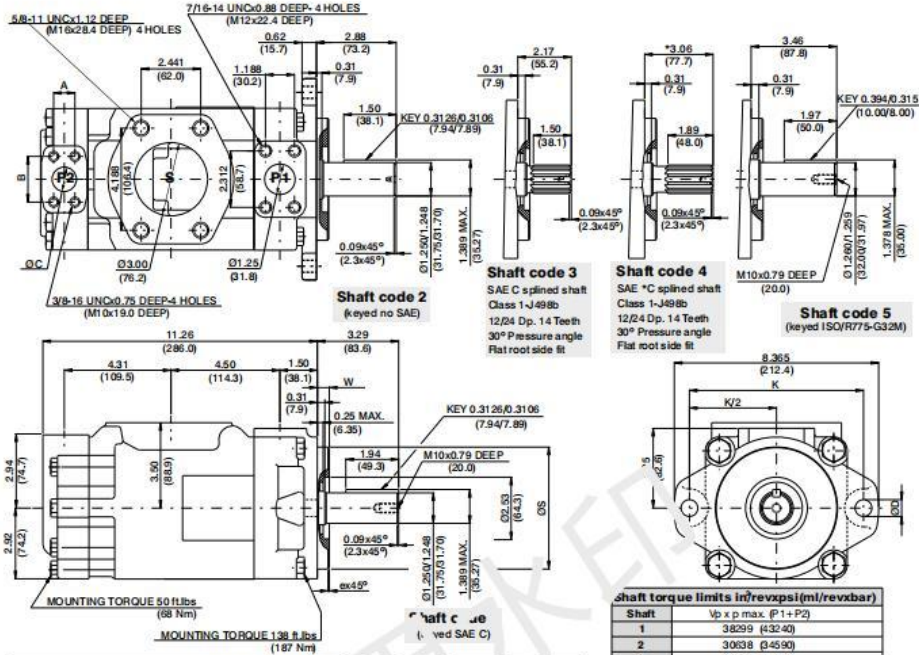


Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



HIGH PERFORMANCE VANE PUMP VT7DB / VT7DBS



DOUBLE VANE PUMPS

Series	OS		W	K	ØD
	MAX.	Min.			
VT7DB	4.921 (124.99)	4.919 (124.94)	0.374 (9.50)	0.387 (9.80)	0.709 (18.0)
VT7DBS	5.00 (127.00)	4.998 (126.94)	0.374 (9.50)	0.387 (9.80)	0.689 (17.5)

Shaft	Vp x p max. (P1-P2)
1	38299 (43240)
2	30638 (34590)
3	54207 (61200)
4	54207 (61200)
5	37644 (42542)

Alternate connect. variables		
Ø0 & M0	Ø1 & M1	
A	1.031 (26.2)	0.874 (22.2)
B	2.06 (52.4)	1.874 (47.6)
C	1.00 (25.4)	0.75 (19.05)

OPERATING CHARACTERISTIC CURVE - TYPICAL (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1800 rpm												
		in ³ /rev	cm ³ /rev	p = 0 bar (0 psi)						Input power p & n = 1800 rpm						
				gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw			
P1	B14	2.68	43.9	20.92	79.1	19.18	72.5	17.81	67.3	3.46	2.6	27.77	20.7	47.03	35.0	
	B17	3.36	55.0	26.16	98.8	24.41	92.3	23.04	87.0	3.77	2.8	33.88	25.3	57.71	43.0	
	B20	4.03	66.0	31.39	118.6	29.64	112.0	28.27	106.8	4.07	3.0	39.98	29.8	68.39	50.9	
	B22	4.29	70.3	33.43	126.4	31.69	119.8	30.32	104.6	4.19	3.1	42.37	31.6	72.57	54.0	
	B24	4.95	81.1	38.57	145.8	36.82	139.2	35.45	134.0	4.49	3.4	48.36	36.1	83.06	61.9	
	B28	5.49	89.9	42.80	161.8	41.06	155.2	39.69	150.0	4.74	3.5	53.30	39.7	91.70	68.3	
	B31	6.05	99.1	47.18	178.3	45.43	171.7	44.06	166.5	4.99	3.7	58.41	43.6	100.63	75.0	
	B35	6.92	113.4	53.93	203.9	52.18	197.2	50.81	192.0	5.39	4.0	66.29	49.4	114.42	85.3	
	B38	7.36	120.6	57.35	216.8	55.61	210.2	54.24	204.9	5.59	4.2	70.28	52.4	121.42	90.5	
	B42	8.39	137.5	65.39	247.2	63.65	240.6	62.28	235.4	6.05	4.5	79.66	59.4	137.83	102.7	
	Ø45	8.89	145.7	69.29	262.0	67.11	253.6	65.31	246.8	6.74	5.0	83.75	62.4	145.79	108.7	
	Ø50	9.64	157.9	75.14	284.0	72.96	275.8	71.78 ¹⁾	271.3 ¹⁾	7.08	5.3	90.58	67.5	154.50 ¹⁾	100.3 ¹⁾	
	P2	B02	0.35	5.7	2.76	10.4	2.33	8.8	1.80	6.8	0.74	0.55	4.02	2.99	8.10	6.04
		B03	0.60	9.8	4.66	17.6	4.23	15.9	3.70	14.0	0.85	0.63	6.24	4.65	12.93	9.64
		B04	0.78	12.8	6.09	23.0	5.66	21.4	5.13	19.4	0.94	0.70	7.90	5.89	16.55	12.34
B05		0.97	15.9	7.56	28.6	7.13	26.9	6.60	25.0	1.02	0.76	9.62	7.17	20.29	15.13	
B06		1.21	19.8	9.42	35.6	8.99	33.9	8.46	32.0	1.13	0.84	11.79	8.79	25.00	18.64	
B07		1.37	22.5	10.70	40.4	10.27	38.8	9.74	36.8	1.20	0.89	13.29	9.91	28.26	21.07	
B08		1.52	24.9	11.84	44.7	11.41	43.1	10.88	41.1	1.27	0.95	14.62	10.90	31.15	23.23	
B09		1.71	28.0	13.31	50.3	12.87	48.6	12.35	47.0	1.36	1.01	16.35	12.19	34.92	26.04	
B10		1.94	31.8	15.12	57.2	14.69	55.5	14.16	53.5	1.46	1.09	18.45	13.75	39.48	29.44	
B11		2.13	34.9	16.64	62.9	16.19	61.2	15.68	59.3	1.55	1.16	20.17	15.04	43.22	32.23	
B12		2.50	40.9	19.50	73.7	19.07	72.1	18.54	70.1	1.72	1.28	23.55	17.56	50.58	37.71	
B14		2.75	45.1	21.40	80.8	20.95	79.2	20.44	77.0	1.83	1.36	25.80	19.24	55.48	41.37	
B15		3.05	50.0	23.78	89.8	23.35	88.3	22.86 ²⁾	86.5 ²⁾	1.97	1.47	28.55	21.28	57.35 ²⁾	42.76 ²⁾	

1) Ø50 = 210 bar (3000 psi) max. int. 2) B15 = 280 bar (4060 psi) max. int.