

Abrasives

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#### Anhui Yechuang Machinery Technology Co., Ltd.

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For abrasives, the most important abrasive product manufactured is the grinding wheel. Made of abrasive grain and a binder, or "bond", usually vitreous, ceramic bond. The ability or quality of the grinding wheel is controlled by the nature of the bond used and the ratio of abrasive to bond, measured by a weight meter.

In the manufacture of grinding wheels, YECHUANG MT intensive mixer ,with specific weighing scales, ensures the precise amounts of the abrasive grain and bonding materials at first. Under the action of advanced inclined mixing technology, all the bond mixture will be thoroughly mixed and evenly distributed together with the abrasive grain. This guarantees the high quality of the grinding wheel and other abrasive products.



Grinding tools

-for abrasive grains (coating), -ceramic-bonded grinding media -synthetic resin-bonded grinding media - corundum -metal-bonded grinding media - silicon carbide - flex wheels - zirconium aluminum oxide - coated abrasives - diamond - vibratory grinding media - ceramic vibratory grinding media - plastic-bonded vibratory grinding media Dust Removal Door Access Door Rotatable Tilted Mixing Silo **Charging Door** 

#### Multi-Purpose Scraper 1) The mixing blades hard-faced with tungsten carbide or coa

Mixing Rotor Blades

nted carbide,both optic 2) The positions and shapes of charging or on top cover could be customized 3) The inner linings which nixture could be SS 304 .if rec

#### **Diverse Functions**

Mixing, kneading, batching, slurrying, dispersing, cooling, plasticizing, forming, deaeration, crushing, fibrillating, heating, agglomerating, granulating, drying, weighing, measuring, conveying

**Central Discharging Door** 

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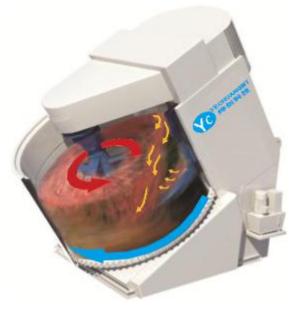


The Unique Structure and Advanced Working Principles

With unique outline structure of 30° inclined angle mixing silo, mixing pan in clockwise rotation plus high speed rotating three-dimensional mixing tools in anticlockwise, our intensive mixers are adopted with world-leading mixing principles:

1.When mixing under the strong mechanical shearing force , the inclined rotating mixing silo brings the material to the top, which dropping under gravity and peeled off by the multi-purpose scraper, which primely realize the vertical mixing.

2.The mixing tool can run variably, slow to fast for mixing.



(i.e. the input of power into the mix can thus be controlled specifically)

3. The separation between material move and mixing process allows the speed of the mixing tool variable within wide limits.

#### Thus it offers users the following significant advantages:

1) The mixing tool can be run variably, slow to fast

- 2) The input of power into the mix can thus be controlled specifically
- 3) High tool speeds allow
- fines to be mixed optimally
- agglomerates to be disintegrated perfectly
- very small amounts of additives to be mixed-in optimally
- 4) Medium tool speeds allow coarse grains to be completely coated with binder
- 5) The mixer is suitable for producing slightly trickling press bodies (easier filling of molds)
- 6) The mixer is not only suitable for mixing but also for kneading / plasticizing
- 7) The mixer is suitable to transfer fine material mixes into granules (easier filling of molds)

# YECHUANG

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8) Less pore forming(better filling of molds)

#### Further Advantages:

- Mixing processes and mixing speeds can be adjusted to the respective formula
- Only one moving tool, thus easy cleaning
- Removable mixing pan if mixers are used in sizes from 5 L and 8-10 L
- Discharge by tilting of mixing pan if mixers are used in sizes of 40 L and 150 L

- Operation under explosion protection conditions / with vacuum enables working with organic solvents

- The mixer can be heated
- Mix temperatures of up to 250  $^\circ~\,$  C are possible
- Available size from 5 L
- Clearly low wear also with highly abrasive process material

#### Main Features

1) The maximum uniformity of material mixing in minimum time.

2) Dry mixing: Distinctly fewer repairs due to wear compared to cylindrical mixers

3) Mixing result and mixing quality remain unchanged even if only partial quantities are mixed, down to 30% of the nominal capacity

4) Less structural maintenance with high energy saving

- 5) Convenient maintenance with super long service life
- 6) High effective volume, small working area, economical construction cost
- 7) Continuous or batch-wise operation both available
- 8) Since there is only one mixing tool, easier to clean



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#### **Model List** Model MX05T MX08T MX09T MX11 MX12 MX15 MX19 MX24 Item 40L/65KG 75L/120KG 200L/300KG 300L/400KG 500L/650KG 1000L/1300K 2000L/3000K Mixing Volume 150L/240KG G G Mixing Silo Dimensions Ø500\*360 Ø800\*500 Ø900\*700 Ø1100\*750 Ø1250\*800 Ø1500\*820 Ø1900\*890 Ø2400\*1200 Silo Inclined Angle $30^{\circ}$ $30^{\circ}$ $30^{\circ}$ $20^{\circ}$ $20^{\circ}$ $20^{\circ}$ $20^{\circ}$ $20^{\circ}$ Rotating Speed 27rpm 29rpm 29rpm 20rpm 19rpm 17rpm 11rpm 14rpm Motor Power 11KW 11KW 15KW 37\*2KW 1.5KW 4.5KW 5.5KW 7.5KW Rotor Dia. 280mm 350mm 450mm 580mm 650mm 700mm 900mm 1200mm Mixing Rotating Speed 800rpm 600rpm 600rpm 700rpm 700rpm 500rpm 500rpm 500rpm Rotor Motor Power 15KW 15KW 22KW 22KW 37KW 55KW 75KW 160KW Discharging Way Silo Inclines to Silo Inclines to Silo Inclines to Hydraulic Hydraulic Hydraulic Hydraulic Hydraulic Discharge Discharge Discharge Central Central Central Central Central Discharg Discharge Discharge Discharge Discharge Discharge ing Door 70Kg/cm<sup>2</sup> 70Kg/cm<sup>2</sup> 70Kg/cm<sup>2</sup> 70Kg/cm<sup>2</sup> 70Kg/cm<sup>2</sup> 70Kg/cm<sup>2</sup> 70Kg/cm<sup>2</sup> Pressure 70Kg/cm<sup>2</sup> 0.75KW 2.2KW 2.2KW 2.2KW 2.2KW Motor Power 3.75KW 3.75KW 3.75KW