

# 晋江市火炬油压机械有限公司简介

晋江市火炬油压机械有限公司位于交通便利的晋江市五里工业区，是一家专业生产橡胶鞋底油压成型机的企业。公司坚持以科技为依托，不断进行技术改新，经过十多年的发展，赢得了广大用户的一致好评，拥有颇高的行业知名度和信誉度。

公司目前的主要产品有：橡胶鞋底自动油压机，EVA 粒压发泡成型机、EVA 二次发泡成型机、150 吨至 250 吨 EVA 小发泡成型机、300 吨至 2500 吨 EVA 大发泡成型机等，已形成四大系列、十余种产品。多年来，“泉兴”品牌不断深入人心，产品一直以品质优良、性能优越而著称，销往全国各大制鞋基地，为广大鞋类生产企业降低生产成本、提高产品质量做出了实实在在的贡献。

公司现有员工 100 余名，注册资金 2500 万元，占地面积近 20000 m<sup>2</sup>，拥有办公楼、机加工车间、电焊车间、装配车间等生产用房，建筑面积近 40000 m<sup>2</sup>，建有员工食堂、宿舍等 4000 m<sup>2</sup>，工作环境良好。

公司始终坚持“科技创造价值，诚信永续经营”的管理理念，不断进行新产品开发和市场开拓，热诚欢迎社会各界人士垂询及洽谈业务！

以下是我司车间及产品介绍！

Jinjiang Huoju Hydraulic Machine Co., Ltd. profile

Jinjiang Huoju Hydraulic Machine Co., Ltd. is located in Wuli Industrial Zone, Jinjiang City with convenient transportation. It is a professional manufacturer of rubber sole hydraulic forming machine. Companies adhere to rely on science and technology, continuous technological innovation, after more than 10 years of development, won the majority of users alike, with high industry visibility and credibility.

The company's main products are: automatic rubber sole hydraulic press, EVA granulation foam molding machine, EVA secondary foam molding machine, 150 tons to 250 tons of EVA small foam molding machine, 300 tons to 2,500 tons EVA foam molding Machine, etc., has formed four major series, more than 10 kinds of products. Over the years, "Quanxing" brand has been deeply rooted in the hearts of people, the product has been to good quality, superior performance and known, are sold to the major shoe-making base for the majority of footwear manufacturers to reduce production costs and improve product quality made a real In the contribution.

The company's existing staff of more than 100, a registered capital of 25 million yuan, covers an area of nearly 20,000 square meters, with office building, machining shop, welding shop, assembly shop and other production space, construction area of nearly 40,000 square meters, built staff canteens, Dormitory and other 4000 square meters, working environment is good.

The company always adhere to the "science and technology to create value, integrity sustainable development" management philosophy, and constantly carry out new product development and market development, sincerely welcome all sectors of the community For more information and negotiate business!

The following is our factory and product introduction!

工人工作状态图

Workers work state diagram



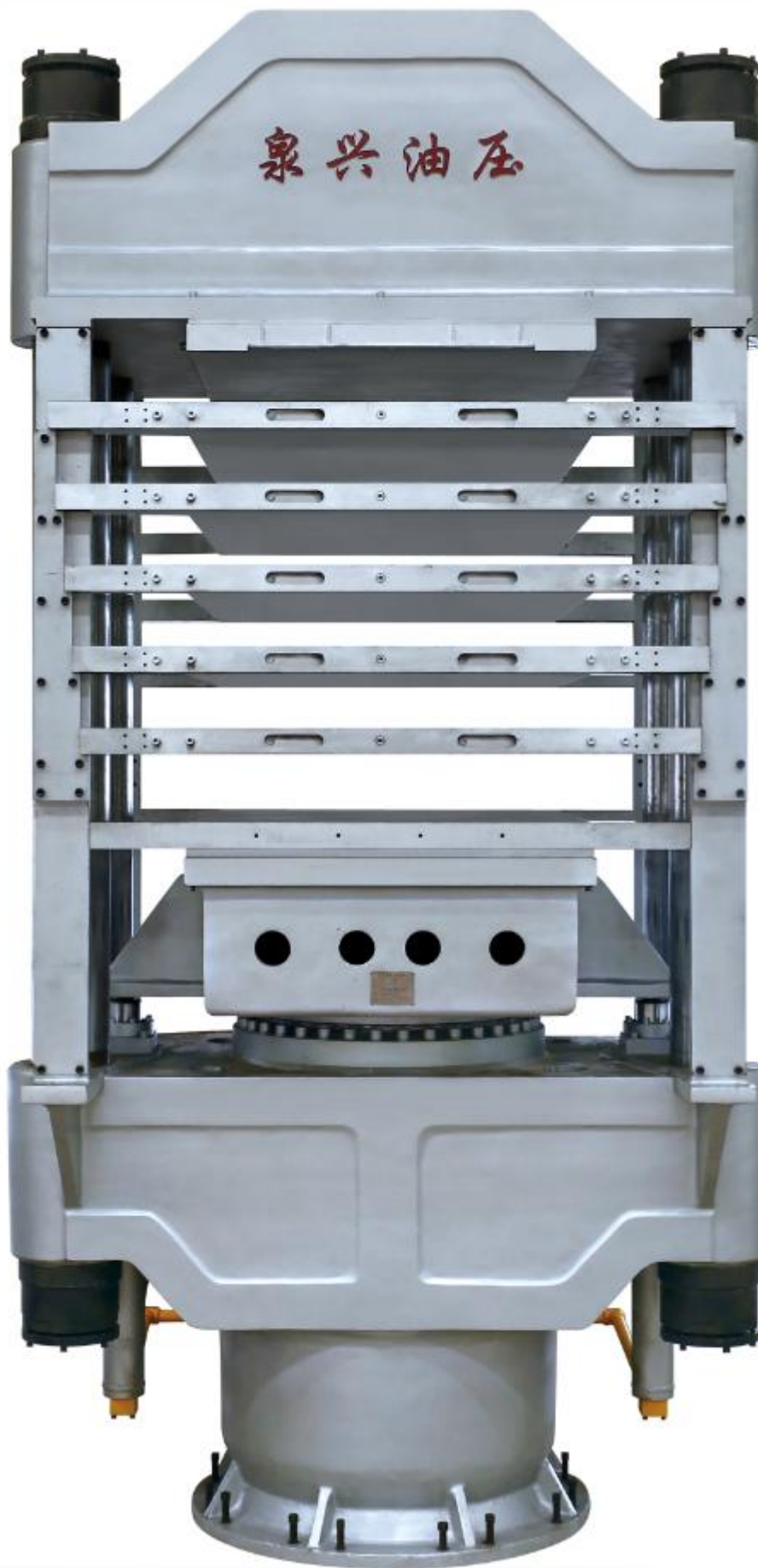




EVA 大发泡系列详细介绍

EVA hydraulic foaming press machine

泉兴油压



泉兴机械  
QUANXING MACHINERY

主 控 屏  
Main screen



主缸压力屏  
Main cylinder pressure



辅助缸压力屏  
Auxiliary cylinder pressure



油压屏  
Oil pressure



油温屏  
Oil temperature



电源指示灯  
Power lamp



排气指示灯  
Release lamp



上升指示灯  
Up lamp



停止指示灯  
Stop lamp



急停指示灯  
Emergency lamp



下降指示灯  
Down lamp



慢下指示灯  
Slow down lamp



启动指示灯  
Start lamp



停止指示灯  
Stop lamp



急停指示灯  
Emergency lamp



急停按钮  
Emergency stop



急停按钮  
Emergency stop



上升按钮  
Up



停止按钮  
Stop



急停按钮  
Emergency stop



下降按钮  
Down



慢下按钮  
Slow down



启动按钮  
Start



停止按钮  
Stop



急停按钮  
Emergency stop





**特性 . Features:**

- A. 按钮自动上升，洩气保压计时洩压（程序自动控制操作）
- B. 上升快，长时间保持压力，加硫中压力自动升高，确保品质。
- C. 特制急速放洩阀门，开模下降，速度特快，并可自由调整。
- D. 洩压速度及洩压后延时开模，可依成品之特性及厚薄自己调整快慢，适合于新产品之开发，提高品质。
- E. 特殊设计热板，热度均匀。
- F. 不论全自动或半自动机型，均具有上列特点。
- A. Automatic ascending, bumping, pressurization and descending operations.
- B. High speed ascending, pressure retaining for better product quality.
- C. Quick release valve for quick descending but incorporates adjustable speed.
- D. Depressurization can be adjusted to suit thickness of products.
- E. Special designed platens for even heating area.
- F. The above features can be incorporated in. automatic and Semi-Automatic machines.

**技术参数/Technical Parameters:**

机台型号 Model of the machine	油缸总出力 Mould clamping force(Tones)	热板尺寸 Mould space (mm*mm)	间距 Daylight between plates(mm)	层数 Layer number	柱内开档 Open life	单位 Unit(stand)
<b>QXEA-18</b>	<b>350T</b>	<b>800×1000</b>	<b>150</b>	<b>4</b>	<b>1000</b>	<b>台</b>



<b>QXEA-22</b>	500T	1000×1300	150	5	1350	台
<b>QXEA-22</b>	500T	1000×1200	150	5	1180	台
<b>QXEA-25</b>	650T	1000×1300	150	5	1350	台
<b>QXEA-32</b>	1000T	1300×1500	150	6	1500	台
<b>QXEA-32B</b>	1000T	1300×1500	160	6	1600	台
<b>QXEA-33</b>	1100T	1300×1600	160	6	1600	台
<b>QXEA-33</b>	1100T	1400×1700	180	6	1800	台
<b>QXEA-36</b>	1300T	1500×2000	180	6	1800	台
<b>QXEA-36B</b>	1300T	1400×1700	180	6	1800	台
<b>QXEA-36C</b>	1300T	1400×1800	180	6	1800	台
<b>QXEA-36D</b>	1300T	1300×1400	120	6	1600	台
<b>QXEA-38</b>	1500T	1500×2000	180	6	1800	台
<b>QXEA-38B</b>	1500T	1400×1800	180	6	1800	台
<b>QXEA-40</b>	1600T	1400×1800	180	6	1800	台
<b>QXEA-40B</b>	1600T	1500×2000	180	6	2000	台
<b>QXEA-40B2</b>	1600T	1300×1500	120	10	1500	台
<b>QXEA-40C</b>	1600T	1500×2400	200	6	2000	台
<b>QXEA-40D</b>	1600T	1500×2400	180	6	2200	台
<b>QXEA-40E</b>	1600T	1500×2600	180	6	2000	台
<b>QXEA-44</b>	2000T	1500×2000	180	6	2000	台
<b>QXEA-44B</b>	2000T	1500×2400	200	6	2000	台
<b>QXEA-48</b>	2500T	1500×2000	180	6	2000	台
<b>QXEA-48B</b>	2500T	1500×2400	200	6	2500	台
<b>QXEA-50</b>	3000T	1500×2700	200	6	2500	台

款式尺寸及颜色可量身定做

# 小发泡成型机系列详细介绍



## 特性 . Features:

- A. 独特的多缸式设计, 刚度大、变形小, 锁模力分布更合理, 使制品密度更加均匀, 确保品质。
- B. 采用PC和PLC控制器. 按钮自动上升合模, 上升速度快, 排汽, 硫化(发泡), 开模等按设定的程序自动运行。
- C. 加大的热板台面. 特殊的循环, 流道设计, 热板温差小, 温度分布更均匀。
- D. 油压控制采用逻辑回路. 系统紧凑, 配管少, 不易泄漏, 返压高。

A. unique multi cylinder structure design, high stiffness, small deformation, clamping force distribution is more reasonable, so that more uniform density of products to ensure quality.

B. using PC and PLC controller. The clamping button automatically rise, rising speed,

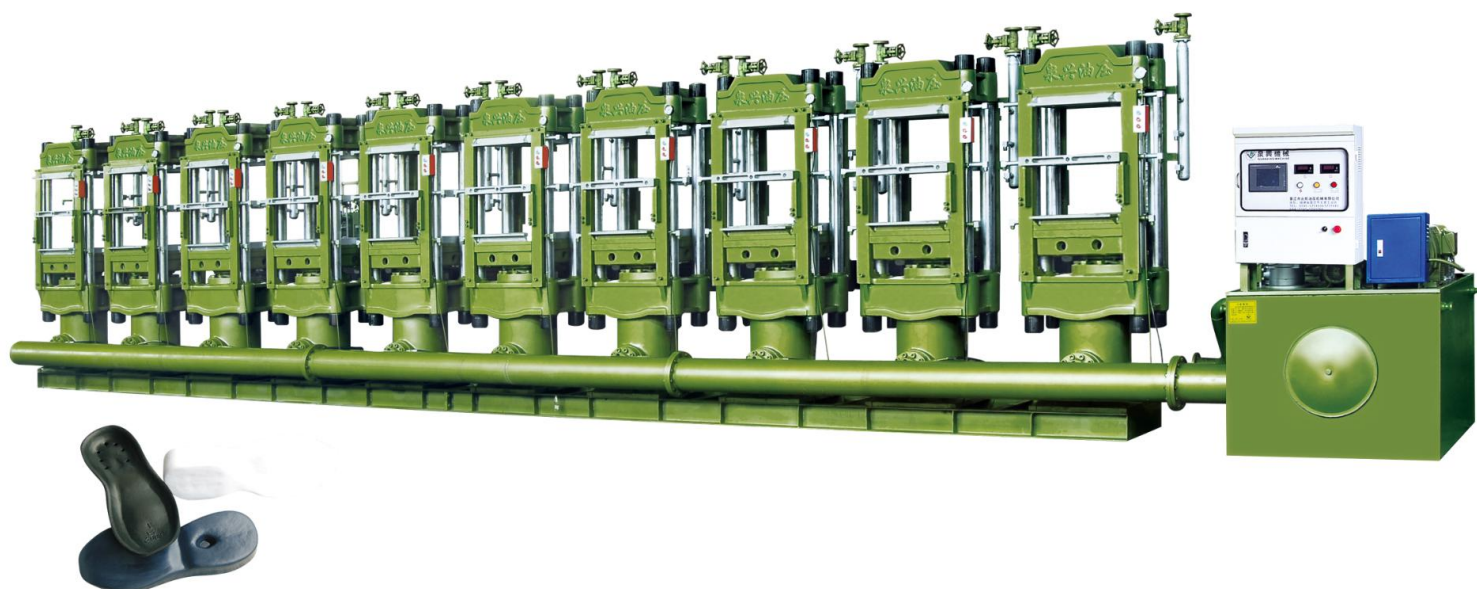
exhaust, vulcanization (foam), open automatically according to the procedures set.

C. increase the hot plate table. Special circulation, flow design, small temperature difference, the temperature distribution is more uniform.

D. hydraulic control system. The logic circuit has the advantages of compact structure, less piping, no leakage, high back pressure.

### 技术参数/Technical Parameters:

机台名称 Name of the machine	机台型号 Model of the machine	油缸总出力 Mould clamping force(Tones)	热板尺寸 Mould space (mm*mm)	间距 Daylight between plates(mm)	层数 Layer number	加热方式 Heating Way	马达 Horse power
全自动EVA小发泡成型机	QXMD-10S-180T	180T	550×550	300	2	导热油、电、蒸汽	15
全自动EVA小发泡成型机	QXMD-10S-200T	200T	550×650	320	2	导热油、电、蒸汽	15
款式尺寸及颜色可量身定做							

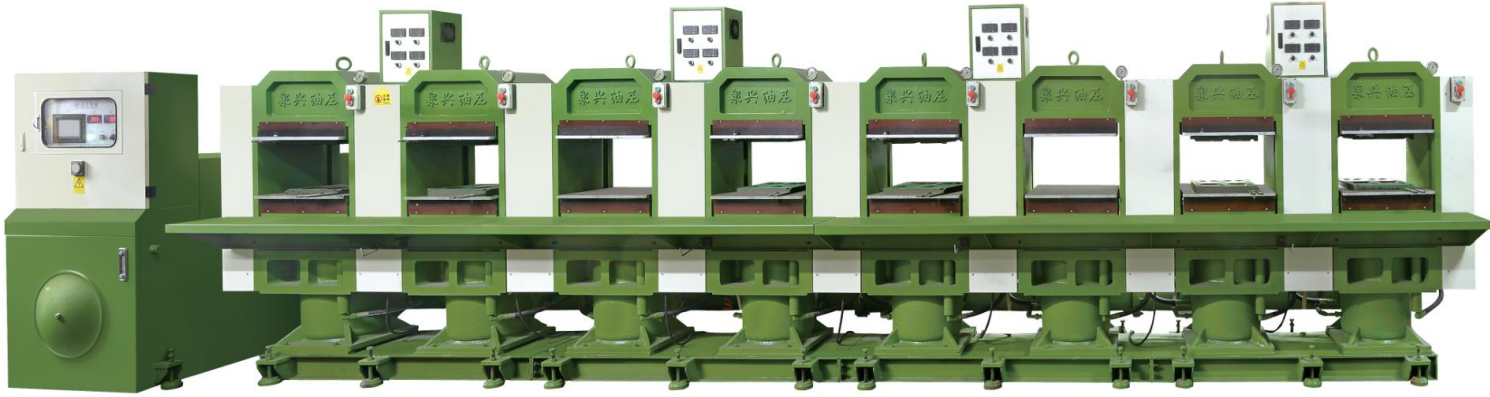


### 技术参数/Technical Parameters:

机台名称 Name of the machine	机台型号 Model of the machine	油缸总出力 Mould clamping force(Tones)	热板尺寸 Mould space (mm*mm)	间距 Daylight between plates(mm)	层数 Layer number	加热方式 Heating Way	马达 Horse power
EVA小发泡成型机	QXMD-10S-150T	150T	550×550	300	2	导热油、蒸汽	20
EVA小发泡成型机	QXMD-6S-150T	150T	550×650	250	3	导热油、蒸汽	20
EVA小发泡成型机	QXMD-10S-200T	200T	600×600	300	2	导热油、蒸汽	20
款式尺寸及颜色可量身定做							



全自动真空罩EVA发泡成型机 (单/双色)	QXEA250V-4	250	420	315*600*2	23	7200*1100*2700	电加热
全自动真空罩EVA发泡成型机 (单/双色)	QXEA250V-6	250	420	315*600*2	23	9300*1100*2700	电加热
全自动真空罩EVA发泡成型机 (单/双色)	QXEA250V-8	250	420	315*600*2	23	11400*1100*2700	电加热
全自动真空罩EVA发泡成型机 (单/双色)	QXEA250V-10	250	420	315*600*2	23	13500*1100*2700	电加热



#### 特性 . Features:

- 1、墙板框架组合式机身结构，刚度大，变形小，延长机台寿命。
- 2、结构紧凑，热板尺寸适中，适用范围广。
- 3、设有快速合模辅助缸，合模辅助快，减少工艺辅助时间。
- 4、采用PC和PLC控制器，可按产品特性设定工艺参数，按设定的程序自动行。

5、液压控制采用逻辑回路，系统集成度高，不易泄露，确保压力稳定。

6、设有紧急停止(下降)开关，即能紧急下降以保人员、模具及制品之安全。

1, Wall panel frame structure, stiffness, small deformation, extend the life of the machine.

2, Compact structure, moderate thermal plate size, a wide range of applications.

3, Equipped with a quick die auxiliary cylinder, mold assisted fast, reduce the auxiliary time.

4, The use of PC and PLC controller, product characteristics can be set according to the process parameters, according to the procedures set automatically.

5, The use of hydraulic control logic loop, high system integration, not easy to leak, to ensure the stability of pressure.

6, With emergency stop (down) switch, can reduce the emergency to ensure the safety of personnel, molds and products.

技术参数/Technical Parameters:

机台名称 Name of the machine	机台型号 Model of the machine	油缸总出力 Mould clamping force(Tones)	热板尺寸 Mould space (mm*mm)	间距 Daylight between plates(mm)	层数 Layer number	加热方式 Heating Way	马达 Horse power
EVA 鞋垫发泡成型机	QXMD-8S-100T	100T	460×460	360	2	电加热	15

## 橡胶鞋底油压机及二次发泡机详细介绍



特性 . Features:

1、墙板式组合框架结构，加强的上梁设计，结构刚性好，变形小。

2、配置快速合模缸，合模速度快，减少辅助时间。

3、自动伺服节能控制系统，显著降低能耗。

4、采用pc和pLc控制器，运行程序按工艺要求设定，每站可分别独立操作，互不干涉牵制。

5、油压控制采用逻辑回路，系统紧凑，配管少，不易泄漏保持压力稳定。

6、设紧急下降开关，能紧急停车以保人员、模具及制品之安全。

1, Wall beam composite frame structure, strengthening design, good structural rigidity, small deformation.

2, The configuration of the rapid mold cylinder, clamping speed, reduce auxiliary time.

3, Automatic servo energy saving control system, significantly reduce energy consumption.

4, The use of PC and pLc controller, run the program according to the requirements of the process set, each station can operate independently, non-interference in each other.

5, The hydraulic control logic circuit, compact system, piping, leakage is not easy to keep

the pressure stable.

6, Emergency stop switch, emergency stop to protect the safety of personnel, molds and products.

### 技术参数/Technical Parameters:

机台名称 Name of the machine	机台型号 Model of the machine	油缸总出力 Mould clamping force (Tones)	热板尺寸 Mould space (mm*mm)	间距 Daylight between plates(mm)	层数 Layer number	加热方式 Heating Way	马达 Horse power
橡胶鞋底油压机	QXRB-8S-180T	180T	450×450	200	2	导热油、电、蒸汽	20



### 特性 . Features:

1、独特的机身结构设计，不断裂、不变形，延长机台寿命。

2、采用PC和PLC控制器，可分别独立操作，互不干涉牵制。

3、放气次数、放气时间可自由设定，操作调整均甚便捷。

4、卸压、放气、下降等动作，皆能独立调整。

5、油压控制采用逻辑回路，配管少，分析管亦少，不易漏油，压力永保恒定。

6、设紧急下降开关，即能紧急停车及下降以保人员、模具及成品之安全。

1. The unique structural design of the fuselage, not broken, not deformation, prolong the service life of the machine.

2. Using PC and PLC controller, can operate independently, without mutual interference of containment.

3. The number of bleeding, bleeding time can be set free, the operation are very convenient adjustment.

4. Pressure relief, deflation, falling action, all can be adjusted independently.

5. Oil pressure control using logic circuit, less analysis of piping, pipe is also less, not easy to leakage, pressure keep constant.





EVA 二次发泡成 型机	QXMD-16S-35T	35T	450×460	200	2	导热油、蒸汽	75
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