

### Product Selection

- ◆ Load Current: 25A, 40A, 60A, 80A
- SCR Output
- ◆ Control Input: 0-5VDC, 0-10VDC, 4-20mA
- ◆ Phase Angel Control Output or Cycle
- ◆ IP20
- ◆ Built in RC Protection Circuit
- ◆ Panel Mount or 35mm Din Rail Mount
- ◆ Over-temperature Protection
- ◆ SCR Fault Detection Function
- ◆ Load Disconnection Detection Function
- ◆ Phase-lack Detection Function







## Ordering Information

**KRE** 

















Control

2: 3 Phase 2

Control

**KRE Series** 

Load Voltage 380: 380VAC 600: 600VAC

Control Mode W: 4-20mA 0-5VDC

0-10VDC

25: 25Amp 40: 40Amp 60: 60Amp 80: 80Amp

Load Current

Propotional Output: P: Power

C: Cycle

APS D: 24VDC

Characteristic F: 24VDC Fan 3: 3 Phase 3 Functions Blank: No Fan

M: Over-temperature Protection

SCR Fault Detection Function

Load Disconnection Detection Function

Phase-lack Detection Function

**EMR Alarm Output** 

Note:(1) 3 Phase 2 Control product output type only cycle output.

Selection Gui	ide		
	Control Mode	Load Current	Output Mode
KRE Series	W: 4-20MA 0-5VDC 0-10VDC	25:25Amp 40:40Amp 60:60Amp 80:80Amp	Current Control: U <sub>OUT</sub> <sup>2</sup> =U <sub>ac</sub> <sup>2</sup> ×(ICON-4)/16 Voltage Control: U <sub>OUT</sub> <sup>2</sup> =U <sub>ac</sub> <sup>2</sup> ×VCONTROL/5(10)

	25A	40A	60A	80A
W:4-20mA 0-5VDC 0-10VDC	KRE380W25P-D-3	KRE380W40P-DF-3	KRE380W60P-DF-3	KRE380W80P-DF-3
	KRE380W25P-DM-3	KRE380W40P-DMF-3	KRE380W60P-DMF-3	KRE380W80P-DMF-3
	KRE600W25P-D-3	KRE600W40P-DF-3	KRE600W60P-DF-3	KRE600W80P-DF-3
	KRE600W25P-DM-3	KRE600W40P-DMF-3	KRE600W60P-DMF-3	KRE600W80P-DMF-3
	KRE380W25C-D-3	KRE380W40C-DF-3	KRE380W60C-DF-3	KRE380W80C-DF-3
	KRE380W25C-DM-3	KRE380W40C-DMF-3	KRE380W60C-DMF-3	KRE380W80C-DMF-3
	KRE600W25C-D-3	KRE600W40C-DF-3	KRE600W60C-DF-3	KRE600W80C-DF-3
	KRE600W25C-DM-3	KRE600W40C-DMF-3	KRE600W60C-DMF-3	KRE600W80C-DMF-3
	KRE380W25C-D-2	KRE380W40C-DF-2	KRE380W60C-DF-2	KRE380W80C-DF-2
	KRE380W25C-DM-2	KRE380W40C-DMF-2	KRE380W60C-DMF-2	KRE380W80C-DMF-2
	KRE600W25C-D-2	KRE600W40C-DF-2	KRE600W60C-DF-2	KRE600W80C-DF-2
	KRE600W25C-DM-2	KRE600W40C-DMF-2	KRE600W60C-DMF-2	KRE600W80C-DMF-2







Technical Specification			
Input Circuit (Ta=25 C)			
Voltage Range of APS			21.6-26.4VDC
Normal working condition Current of auxiliary source (typical value)		Suffix with F series	210mA@24VDC
		Suffix without F series	42mA@24VDC
Under fault condition		Suffix with F series	26mA@24VDC
Current of auxiliary source	e (typical value)	Suffix without F series	7mA@24VDC
	Voltage Control	Control Voltage Range	0-5VDC
			0-10VDC
		Turn-on Voltage(0-10VDC)	0.4VDC max
		Turn-on Voltage(0-5VDC)	0.2VDC max
		Turn-off Voltage(0-10VDC)	0.1VDC min
Control Signal		Turn-off Voltage(0-5VDC)	0.05VDC min
Parameters		Input Resistance (0-10VDC)	25kΩ Typ.
		Input Resistance (0-5VDC)	49kΩ Typ.
	Current Control	Control Current	4-20mA
		Turn-on Current	4.6mA max
		Turn-off Current	3.8mA min
	1	Input Resistance	200Ω Typ.

Output Circuit (Ta=25°C)		
Load Voltage Range	380	200-440VAC
Load Voltage Kange	600	400-660VAC
	25A	400A
Maximum Surge Current(@10ms)	40A	500A
, , ,	60A	700A
	80A	1280A
	25A	800A²s
Maximum I2t(@10mc)	40A	1250A²s
Maximun I²t(@10ms)	60A	2450A²s
	80A	8192A²s
Transient Overvoltage		1200Vpk <sup>(2)</sup>
Output Power		0-99%
Operating Frequency Range		47-63Hz
Maximum Off-State Leakage Current [@ Rated Voltage]		5mA(@220VAC/50Hz)
Minimum Off-State dv/dt[@ Maximum Rated Voltage]		500V/us

Note:(2) For products with a maximum transient voltage of 1600Vpk, please contact the manufacturer for customization

General Information (Ta=25 ℂ)		
	Output Type	A set of normally open electromagnetic relays
EMR Alarm Node Parameters	Dielectric Withstand (Between Disconnecting Contacts)	1000VAC
	Contact load (Resistance)	2A@250VAC/30VDC
Dielectric Strength,	Input/Output	4000Vrms
Input/Output/Base[50/60Hz]	Input, output/Base	4000Vrms
Ambient Operating Temperature Range		-30 ℃ ~ +80 ℃
Ambient Storage Temperature Range		-30 C ∼ +100 C
	KRE25 Series	650g
Weight (typical)	KRE(40、60、80)F Series	1160g
	POWER	Power Supply Indicator
LED Indication	LOAD	Connection Indicator
	ALARM	Fault Indicator





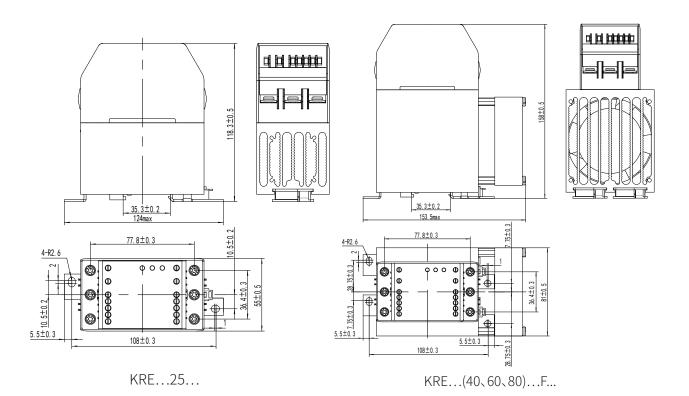


# Technical Specification

Function Introduction		
Over-temperature Protection <sup>(3)</sup>	When the product is working, the temperature of the product is monitored in real time. When the set temperature value is exceeded by 100 $^\circ$ (typical value), the output of the product will be cut off. At the same time, the fault indicator light is on and the output is normally open and the alarm contacts (NO, COM) are closed. It is necessary to wait for the temperature of the product to drop below the set value of 60 $^\circ$ (typical value) before the product can return to normal working state on its own.	
SCR Fault Detection	When the product is not connected, if the SCR short circuit is found, the product will cut off the output, at the same time, the fault indicator light is on and the output is normally open and the alarm contact (NO, COM) is closed.	
Load Disconnection Detection	When SSR is not connected, if load disconnection is found, SSR output will be cut off. At the same time, the fault indicator will be lighted and the output of the alarm contacts (NO, COM) will be closed.	
Phase-lack Detection	When the phase-lack failure happens in 3 phase voltage, the relay will automatically cut off the output with the fault indicator lighted and the output of the alarm contacts (NO, COM) will be closed.	

Note: (3) if you need to change the threshold value of overtemperature protection temperature setting and recovery temperature setting in the overtemperature protection function, you can contact the manufacturer to customize.

### Outline Dimensions

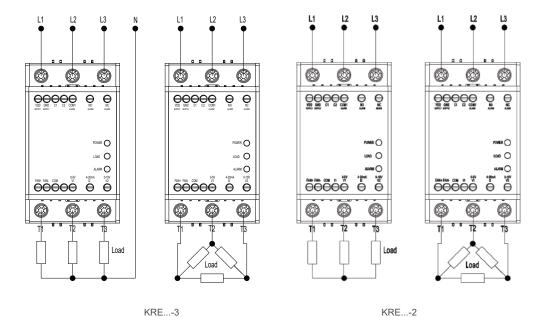


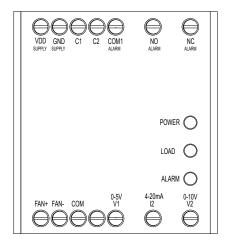






### **Outline Dimensions**





GND, COM: GND and COM are connected together as public negative end;

VDD: The positive pole of auxiliary power supply;

V1: The positive pole of 0-5VDC voltage control input;

V2: The positive pole of 0-10VDC voltage control input;

12: The positive pole of 4-20mA current control input;

C1, C2: Load type selection --- if C1, C2 suspension then the load does not connect with zero line; if C1, C2 is short connection, then the load connects with zero line;

Power LED (POWER, RED): LED is lighted when with APS;

Connection LED (LOAD, GREEN): LED is lighted when the load has an output:

Fault LED (ALARM, RED): LED is lighted when SSR has a failure;

FAN+: 24VDC DC FAN positive pole; FAN-: 24VDC DC FAN negative pole; NC: EMR Output NO alarm contacts;

NO: EMR output normally open alarm contacts.

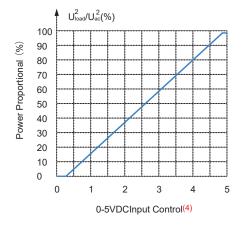
COM1: EMR output common end.

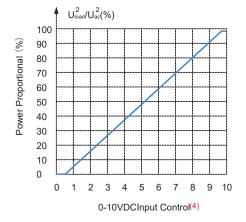


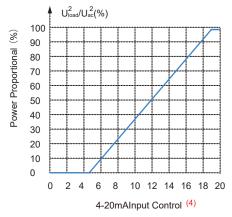




# Thermal Derating Curve







Note: (4) The output curves are measured at 50Hz.

#### Thermal Derating Curve 25A 40A Load Current(Arms) Load Current(Arms) KRE...40...F-2 <sup>25</sup> 24 KRE...40...F-3 KRE...25...-2 KRE...25...-3 O Ambient Temperature (℃) Ambient Temperature (℃) 60A 80A Load Current(Arms) Load Current(Arms) KRE..60..F-2 KRE..80..F-2 KRE..60..F-3 KRE..80..F-3

Ambient Temperature (°C)





Ambient Temperature (℃)



# Important Notice

- 1. When the operation temperature is high, please consider the derating as per the thermal curve.
- 2. The relay terminal should ensure reliable connection; poor connection may lead to the product overheating and damaging the product;
- 3. Input torque is recommended as (0.35-0.45) N·m while output M4 terminal torque is recommended as (0.98-1.37) N·m.
- 4. This product has a built-in fault detection circuit, so the L1, L2, L3 of the product must be connected with the phase line. T1, T2, T3 can work normally, and the phase line is inverted with the load.
- 5.Ensure the electrical grounding reliably during the use of the SSR.





