



青州合力包装新材料有限公司

QINGZHOU HELI PACKAGING NEW MATERIAL CO., LTD

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HELI PACKAGING

HELI PACKAGING NEW MATERIAL CO.,LTD

Qingzhou Heli Packaging New Material Co., Ltd. is a Sino-Hong Kong joint venture. The company is located in Qingzhou Caterpillar Industrial Park with convenient transportation and advantageous geographical position. After nearly 20 years of ups and downs, Heli Packaging has developed into a professional enterprise specializing in printing and packaging and the development and application of new packaging materials.

HD BRAND POWER

品牌力

企业简介

青州合力包装新材料有限公司是一家中港合资企业，公司位于青州市卡特彼勒工业园，交通便利，地理位置优越，历经近二十年的风雨沧桑，合力包装现已发展成为专业从事印刷包装及新型包装材料研发与应用的专业型企业。

为实现绿色“中国梦”，企业引进了世界一流的卫星式柔版印刷机、多级联合式挤出复合线和十几条机组式柔性版印刷生产线，拥有完备的质量保证体系和24000平方米的十万级净化车间，技术力量雄厚。

经过多年发展，公司依靠产品类型丰富、理念绿色环保、生产能力强大、售后服务完善等优势，逐步塑造起“合力”品牌，产品已行销国内大中城市，出口到亚洲、欧洲、东南亚、中东及美洲等几十个国家和地区。

合力包装始终站在为全世界创造绿色环保包装新材料的高度，以包装新材料专家的姿态，用智能科技引领包装行业。

Enterprise introduction

Qingzhou Heli Packaging New Material Co., Ltd. is a Sino-Hong Kong joint venture. The company is located in Qingzhou Caterpillar Industrial Park with convenient transportation and advantageous geographical position. After nearly 20 years of ups and downs, Heli Packaging has developed into a professional enterprise specializing in printing and packaging and the development and application of new packaging materials.

In order to realize the green "China Dream", the enterprise has introduced world-class satellite flexographic printing press, multi-cascade combined extrusion line and more than a dozen sets of flexographic printing production lines, with a complete quality assurance system and 24,000 square meters of 100,000 class purification workshop, strong technical force.

After years of development, the company relies on the advantages of rich product types, green concept, strong production capacity, perfect after-sales service, gradually shaping the "joint force" brand, products have been sold to large and medium-sized cities in China, exported to Asia, Europe, Southeast Asia, the Middle East and the Americas and dozens of countries and regions.

Joint efforts packaging has always stood for the world to create new green packaging materials, packaging new materials to the attitude of experts, with intelligent technology to lead the packaging industry.



谋 发 展 合 力 铸 辉 煌

合力包装
HELI PACKAGING

PRODUCTIVE FORCES

生产力



意大利ofem卫星式柔印机

Italy ofem CI flexo printing machine



多级联合式挤出复合机

Multi stage combined extrusion lamination machine

HELI



多条机组式柔性版印刷线

Multiple unit flexographic printing line

物理检测室 Physical testing room



微生物化验室 Microbial Laboratory



制版室 Plate making room



HL SERVICE CAPABILITY

服务力

合力包装自成立以来，以专业性、严谨性不断进行技术创新与新产品研发，以市场为导向，以客户需求为目标，以技术为依托，不断刷新专业领域高度，荣获国家级、省级、市级等各项荣誉不计其数。

公司拥有二类知识产权7项，其中实用新型4项，分别是：

1. 一种消毒棉签包装袋
2. 碘擦片包装材料
3. 一种盘纸包装生产线
4. 水性油墨生产屋顶包用复合纸及屋顶包纸盒

软著3项，分别是：

1. 提升陶瓷电晕机使用寿命工艺管控软件V1.0
2. 淋膜机新型排烟系统V1.0
3. 液体包装材料分切机接纸机构操作系统V1.0

Since its inception, Joint Force Packaging has continuously carried out technical innovation and new product research and development with professionalism and rigor, market-oriented, customer demand-oriented, technology-based, constantly refreshing the height of professional fields, and won countless honors at the national, provincial and municipal levels.

The company has two categories of intellectual property rights 7, of which 4 are utility models.

1. a sterile cotton swab packing bag
2. iodine coating material
3. A paper packaging line
4. water-based ink production of roof composite paper and roof packaging carton

Three soft works :

1. enhance the service life of ceramic corona machine, process control software V1.0
2. a new smoke exhaust system V1.0
3. liquid packaging material separator operation system V1.0



2004年

通过ISO9001质量体系认证
Through ISO9001
quality system certification

2008年

取得了QS认证
Achieved QS certification



2011年

通过安全标准化认证
Through safety standardization
certification



2012年

取得药包注册证
Obtaining the registration certificate
of drug package



2017年

通过了FSC认证
Passed FSC authentication

营销网络 SALES NETWORK

企业拥有尖端研发团队，先进的包装印刷技术和丰富的国际合作实践经验，合作伙伴遍布世界，产品销往美国、加拿大、韩国、印度、巴基斯坦、英国、俄罗斯等几十个国家，享誉全球，“合力”人锐意进取、开拓创新，勇当世界一流，与合作伙伴一起，整装待发，共赴征途。

The Heli enterprises owns advanced R&D team, advanced packaging and printing technology and rich practical experience of international cooperation, so that the partners we are having all over the world. Products are exported to the United States, Canada, South Korea, India, Pakistan, Britain, Russia and other dozens of countries, that is famous in the world. The Heli people are go-ahead, pioneering and innovative. It is brave to be the world first-class and always ready with cooperation partners to a further journey.

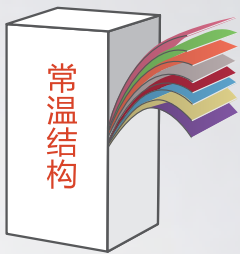


屋顶包包装
GABLE TOP BOX



产品参数 Product parameter

类型 Type	规格 Volum	用途 Purpose
A型（低温型）：Type A (Cool chain) ① 柳叶型屋顶包 Leaf pack ② 带盖屋顶包 Pack with cap ③ 带插孔屋顶包 Pack with straw hole ④ 易撕型屋顶包 Easy tear pack ⑤ 异型低温屋顶包 Heterotype pack	200ml	牛奶 Milk
	250ml	乳饮料 Milk drink
	300ml	果汁 Juice
	500ml	酒 Liquor
	1000ml	固体粉剂等 Powders
B型（常温复铝箔）：Type B (Room temperature) ① 带盖屋顶包 Pack with caps ② 普通屋顶包 Normal pack ③ 柳叶型屋顶包 Leaf pack	300ml	酒 Liquor
	500ml	固体粉剂等 Powders
	1000ml	酒 Liquor
C型（高阻隔耐酸、碱）：Type C (High barrier) ① 常温型屋顶包 Normal pack ② 低温型屋顶包 Coolchain pack ③ 有透窗屋顶包 Pack with window	1000ml	调味品 Condiment
		油 Oil
		固体粉剂等 Powders



- 8 Pe改性料 M-Ldpe
 - 7 聚乙烯 LDPE
 - 6 粘合层 EAA
 - 5 铝箔 AL
 - 4 粘合层 EAA
 - 3 聚乙烯 LDPE
 - 2 纸 Paper board
 - 1 聚乙烯 LDPE
- 3 PE
 - 2 纸 Paper board
 - 1 PE



以上为部分展品展示
The above is the display of some products

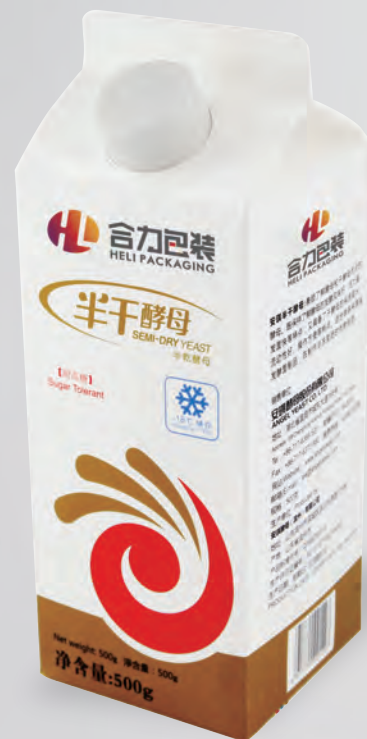
(可根据客户要求或样品分析定做相应产品及规格)
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屋顶包包装 GABLE TOP BOX



异型包
Special packing



有盖包
Packaging with caps



柳叶包
Leaf pack



易撕包
Easy tearing package



插孔包
Pack with straw hole

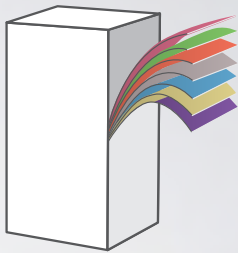
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液体包装
LIQUID PACKAGING



产品参数 Product parameter

类型 Type	规格 Volum	用途 Purpose
① 普通砖包 Brick pack	100ml、125ml 160ml、190ml 200ml	牛奶 Milk
② 金属砖包 Metallized brick pack	250ml (标准 Base) 250ml (苗条 Slim) 1000ml	乳饮料 Milk drink 果汁 Juice
③ 钻石包 Prisma pack	200ml	酒 Liquor 矿泉水 Water
④ 柳叶包 Leaf pack	250ml	
⑤ 枕包 Pillow pack	250ml 500ml 1000ml	牛奶 Milk



- 8 Pe改性料 M-Idpe
- 7 聚乙烯 LDPE
- 6 粘合层 EAA
- 5 铝箔 AL
- 4 粘合层 EAA
- 3 聚乙烯 LDPE
- 2 纸 Paper board
- 1 聚乙烯 IDPE



钻石包
Prisma pack



枕包
Pillow pack



金属包
Metallized pack



柳叶包
Leaf pack

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液体包装
LIQUID PACKAGING



普通包
Ordinary pack

金属包
Metallized pack

柳叶包
Leaf pack

枕包
Pillow pack

钻石包
Prisma pack

The above is the display of some products 以上为部分展品展示



产品参数 Product parameter

品名 Products	克重g/m ² g/sm	宽度 Width (mm)	使用范围 Purpose
① 方便面碗盖纸 Paper for lids	138g,143g,148g (压花/非压花) Embossed/Unembossed	卷筒/平张 Roll / Pieces	方便面碗、杯等配套纸盖 Lids for cups
② 调味品包装、牙签、牙线等包装 PE coated paper	48g,50g,58g 70g,78g	40-800	糖、盐、胡椒等粉剂颗粒包装 Condiments pack paper cup
③ 奶粉包装 Packaging for milk powder	105g		专用奶粉包装 Bags for milk powder
④ 复膜纸罐衬纸、复箔热封纸罐衬纸 Laminated paper for paper canister	97g 127g		纸罐用纸 Canisters
⑤ 三边封袋子及易撕袋、蒸煮袋 Pouches	多款品种 Multiple	最小尺寸(min size) 40×80 最大尺寸(max size) 200×400	各种规格尺寸的袋子适用于各类产品 Multiple
⑥ 雪糕、冰激凌包装 Packaging for ice cream	45-150g	40-800	雪糕、冰激凌包装 Ice cream
⑦ 口香糖包装 Packaging for chewing	40-70g		口香糖包装 Chewing
⑧ 巧克力包装 Packaging for chocolate	90-130g		巧克力包装 Chocolate
⑨ 瓜子包装 Packaging for seeds	80-150g		瓜子包装 Seeds
⑩ 纸杯纸及杯片 Paper cups and cups	130-300g		纸杯纸及杯片 Paper cups and cups



方便面盖包装
Lids for instant noodles cups



调味品包装
Condiment packaging



纸杯纸
Cup paper



瓜子包装
Willow leaf bag



口香糖 / 巧克力装
Chocolate packaging

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调味品包装
Condiment packaging



方便面盖包装
Lids for instant noodles cups



冰激凌包装
Ice cream packaging



纸杯纸
Cup paper



口香糖 / 巧克力装
Chocolate packaging

The above is the display of some products 以上为部分展品展示

消毒片包装纸系列
DISINFECTION PREP PADS
PACKAGING



产品参数 Product parameter

品名 Products	克重 g/m ² g/sm	宽度 Width (mm)	使用范围 Purpose
① 消毒擦片包装 Packaging for disinfection wipes	73g 83g 90g 101g	40-800	可耐70-75%高浓度酒精； 异丙醇；洗必泰；BZK； 眼镜、镜头、手机、 电脑屏幕等清洁湿巾； 椰子油皂液； 卸甲油擦片； 等各类擦片包装 Alcohol prep pads； Isopropanol； Chlorhexidine wipes； Bzk wipes； Glass wipes、Lens wipes、 Screen wipes ； Liquid soap； Nail polish remover；
② 清洁湿巾包装 Packaging for wet wipes	114g 123g 130g 146g		
③ 碘片包装 Packaging for povidone-iodine wipes	122g 130g		
④ 棉球、棉棒包装 Packaging for cotton ball and cotton swabs	162g		



擦片系列
Wiping series



清洁湿巾包装
Packaging for wet wipes



碘片系列
Lodide series

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消毒片包装纸系列
DISINFECTION PREP PADS
PACKAGING



擦片系列
Wiping series



棉棒系列
Cotton swabs series



消毒片、碘片系列
Disinfection prep pads / Iodine series



消毒片包装纸
Sterilizing paper

The above is the display of some products 以上为部分展品展示

产品参数 Product parameter

品名 Products	克重 g/m ² g/sm	宽度 Width (mm)	用途 Purpose
① 凝胶润滑剂包装 Packaging for gel	130g 105g (铝塑 AL-Plastic)	40-800	医用凝胶润滑剂包装 Gel
② 贴剂、膏剂包装 Packaging for plasters	114g (无荧光 Matte) 146g (高亮光 Smooth)		退热贴专用包装；面膜、眼贴包装；膏药包装 Cooling tape ; Face mask ; Plaster
③ 易撕材质 Easy tear material	126g 166g		止血纱、医疗器具等 方便医护人员使用的易撕包装 Gauze , Medical apparatus and Instruments
④ 铝塑材料 AL-plastic materials	105g (铝塑 AL-Plastic) 120g (铝塑 AL-Plastic)		凝胶润滑剂；酒精/碘棉棒、棉球等包装 GEL,Povidone-Iodine wipes; Povidone-Iodine swabs ; Povidone-Iodine wipes liquid



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医药包装
MEDICINE PACKAGING



退热贴包装
Antipyretic packaging



眼贴包装
Eye paste packing



面膜包装
Mask packaging



膏药包装
Plaster packing



颗粒包装
Granular packing



铝塑包装
AL-Plastic pack



凝胶系列
Gel series

The above is the display of some products 以上为部分展品展示

