

Polyresin items Working Procedure

from Drawing to final Product

1:Designing(设计)

- ✦ The new ideas and inspiration are from market trend research, customers ideas……

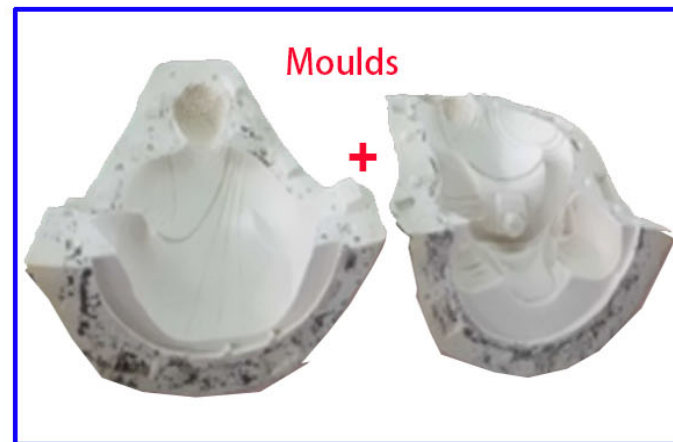
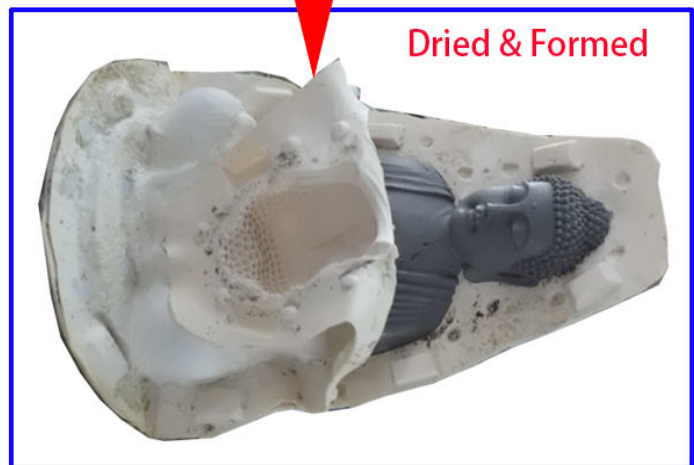
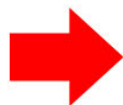


2:Clay Model Sculpting (雕塑)

- ✦ Sculptors make the Clay model based the drawing.



3: Silicone Moulds Making (制硅胶模)



Silicone Mold is very elastic

4: White body Casting (灌坯)



5: White Bodies Refining 1 (磨底, 修边, 洗坯)



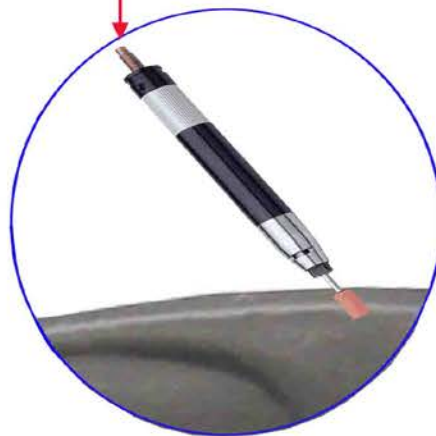
■ Bottom Grinding



■ Mould line Grinding



■ Soda Water Soaking



Get rid of the grease
adhere the product

5:White Bodies Refining 2 (修补, 打砂)



White body is 👍



6:Spraying&Brushing (喷漆, 刷色)



Base Color Spraying



Paints brushed to obtain antique finish

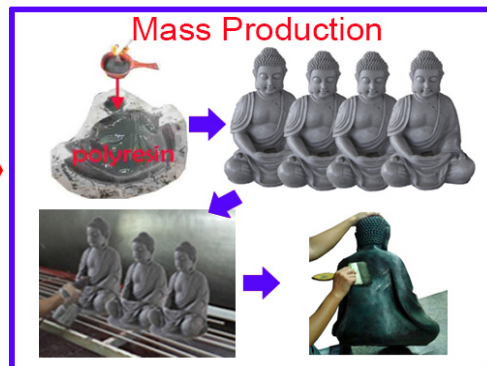
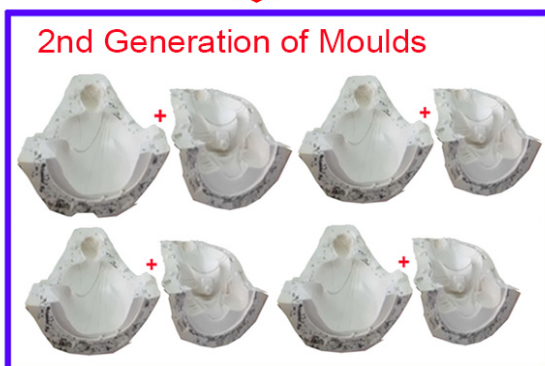
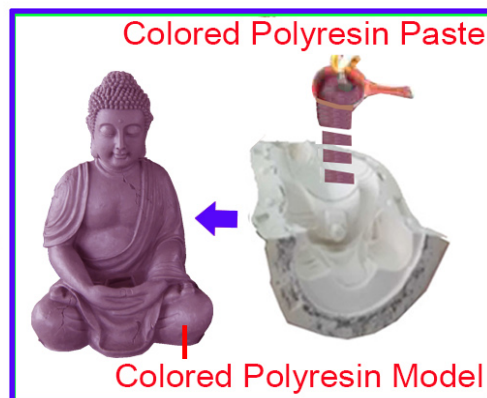
Black Base Color



Final Products



Flow Chart



End