



DOCUMENT CONTROL SPECIFICATION

SPECIFICATION

Customer: _____

Model Name: RXL070018-A

Date: 2018-03-10

Version: A

Preliminary Specification

Final Specification

For customer's Acceptance

APPROVED BY	Comment

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MODULE
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DOCUMENT CONTROL SPECIFICATION

Record of Revision

Version	Revise Date	Page	Content
Pre-spec.A	2018-03-10		Initial Release

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DOCUMENT CONTROL SPECIFICATION

Contents

1. General Specifications.....	1
2. Pin Assignment.....	2
3. Operation Specifications.....	5
3.1. Absolute Maximum Rating.....	5
3.1.1. Typical Operation Conditions.....	6
3.1.2. Current Consumption.....	7
3.1.3. Backlight Driving Conditions.....	7
3.2 Power Sequence.....	8
3.3 Timing Characteristics.....	9
3.3.1. AC Electrical Characteristics.....	9
3.3.2 Data Input Format.....	10
3.3.3. Timing.....	11
3.4 Touch Panel Specifications.....	11
4. Optical Specifications.....	12
5. Reliability Test Items.....	16
6. General Precautions.....	17
6.1. Safety.....	17
6.2. Handling.....	17
6.3. Static Electricity.....	17
6.4. Storage.....	17
6.5. Cleaning.....	17
7. Mechanical Drawing.....	18
8. Package Drawing.....	19
8.1. Packaging Material Table.....	19
8.2. Packaging Quantity.....	19



DOCUMENT CONTROL SPECIFICATION

8.3. Packaging Drawing.....20

1. General Specifications

NO	Item	Specification	Remark
1	LCD Size	7.0 inch (Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	800 x 3(RGB)x 480	
4	Display mode	Normally White, Transmissive	
5	Dot pitch	0.0642(W) x 0.1790(H)mm	
6	Active area	154.08(W) x 85.92(H)mm	
7	Module size	165.0(W) x100.0(H) x 7.15 (D)mm	Note 1
8	Surface treatment	Anti-Glare	
9	Color arrangement	RGB-stripe	
10	Interface	TTL	
11	Backlight power consumption	1.344W	
12	Panel power consumption	TBD	
13	Weight	TBD	

Note 1: Refer to Mechanical Drawing



DOCUMENT CONTROL SPECIFICATION

2. Pin Assignment

TFT LCD Panel Driving Section

FPC Connector is used for the module electronics interface. The recommended model is FH12A-50S-0.5SH manufactured by Hirose.

Pin NO	Symbol	I/O	Function	Remark
1~2	VLED+	P	Power for LED backlight(Anode)	
3~4	VLED-	P	Power for LED backlight(Cathode)	
5	GND	P	Power ground	
6	VCOM	I	Common voltage	
7	DVDD	P	Power for Digital Circuit	
8	MODE	I	DE/SYNC mode select	Note 1
9	DE	I	Data Input Enable	
10	VS	I	Vertical Sync	
11	HS	I	Horizontal sync Input	
12	B7	I	Blue data(MSB)	
13	B6	I	Blue data	
14	B5	I	Blue data	
15	B4	I	Blue data	
16	B3	I	Blue data	
17	B2	I	Blue data	
18	B1	I	Blue data	
19	B0	I	Blue data(LSB)	Note 2
20	G7	I	Green data(MSB)	Note 2
21	G6	I	Green data	
22	G5	I	Green data	
23	G4	I	Green data	
24	G3	I	Green data	
25	G2	I	Green data	
26	G1	I	Green data	Note 2



DOCUMENT CONTROL SPECIFICATION

27	G0	I	Green data(LSB)	Note 2
28	R7	I	Red data(MSB)	
29	R6	I	Red data	
30	R5	I	Red data	
31	R4	I	Red data	
32	R3	I	Red data	
33	R2	I	Red data	
34	R1	I	Red data	Note 2
35	R0	I	Red data(LSB)	Note 2
36	GND	P	Power Ground	
37	DCLK	I	Left/right selection	Note 3
38	GND	P	Power Ground	
39	L/R	I	Left/right selection	Note 4,5
40	U/D	I	Up/down selection	Note 4,5
41	VGH	P	Gate ON Voltage	
42	VGL	P	Gate OFF Voltage	
43	AVDD	P	Power for Analog Circuit	
44	RESET	I	Global reset pin	Note 6
45	NC	-	No connection	
46	VCOM	I	Common Voltage	
47	DITHB	I	Dithering function	Note 7
48	GND	P	Power Ground	
49~50	NC	-	No connection	

I: input, O: output, P: power

Note 1: E/SYNC mode select .Normally pull high .

When select DE mode, MODE= "1", VS and HS must pull high.

When select SYNC mode, MODE= "0", DE must be grounded.

Note 2: When input 18bits RGB data, the two low bits of R,G and B data must be grounded.

Note 3: Data shall be latched at the falling edge of DCLK.

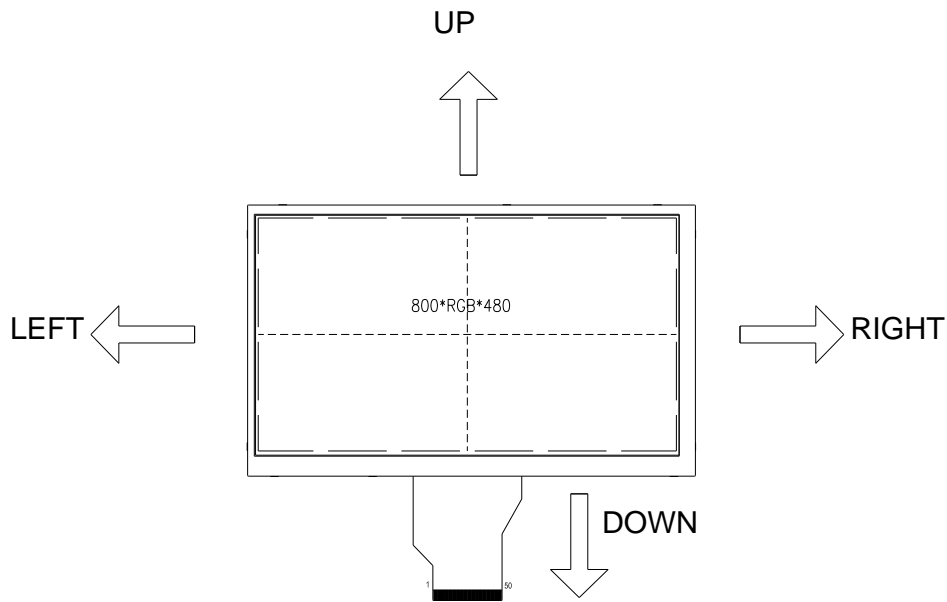
Note 4: Selection of scanning mode



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Setting of scan control input		Scanning direction
U/D	L/R	
GND	DV _{DD}	Up to down, left to right
DV _{DD}	GND	Down to up, right to left
GND	GND	Up to down, right to left
DV _{DD}	DV _{DD}	Down to up, left to right

Note 5: Definition of scanning direction.
Refer to the figure as below.



Note 6: Global reset pin. Active low to enter reset state. Suggest to connect with an RC reset circuit for stability. Normally pull high.

Note 7: Dithering function enable control normally pull high.

When DITHB= "1", Disable internal dithering function,

When DITHB= "0" Enable internal dithering function,



DOCUMENT CONTROL SPECIFICATION

2 TP Interface Signals

1	X-	Touch Panel Left Electrode
2	Y-	Touch Panel Down Electrode
3	X+	Touch Panel Right Electrode
4	Y+	Touch Panel Up Electrode

3. Operation Specifications

3.1. Absolute Maximum Ratings

Item	Symbol	Values		Unit	Remark
		Min.	Max		
Power voltage	DV _{DD}	-0.3	5.0	V	
	AV _{DD}	6.5	13.5	V	
	V _{GH}	--0.3	40.0	V	
	V _{GL}	-20.0	0.3	V	
	V _{GH} - V _{GL}	-	40.0	V	
Operation Temperature	T _{OP}	-20	70	°C	
Storage Temperature	T _{ST}	-30	80	°C	
LED Reverse Voltage	V _R	-	1.2	V	Each LED Note 2
LED Forward Current	I _F	-	25	mA	Each LED

Note1 :The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings Exceeded, the characteristics of the module may not be recovered, or in an extreme case, the ,module may be permanently destroyed.

Note 2 :V_R Conditions: Zener Diode 20mA



DOCUMENT CONTROL SPECIFICATION

3.1.1. Typical Operation conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max		
Power voltage	DVDD	3.0	3.3	3.6		Note2
	AVDD	(10.2)	(10.4)	(10.6)		
	VGH	(15.3)	(16.02)	(16.7)		
	VGL	(-7.7)	(-7.0)	(-6.3)		
Input signal voltage	VCOM	-	TBD	-		
Input logic high voltage	VIH	0.7DVDD	-	DVDD		
Input logic low voltage	VIL	0	-	0.3 DVDD		Note3

Note1 : Be sure to apply DVDD and VGL to the LCD first, and then apply VGH.

Note2 : DVDD setting should match the signals output voltage(refer to Note 3)of

Note3: DCLK,HS,VS,RESET,U/D,L/R,DE,R0~R7,G0~G7,B0~B7,MODE,DITHB,



DOCUMENT CONTROL SPECIFICATION

3.1.2. Current Consumption

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max		
Current for Driver	IGH	-	TBD	-	mA	V _{GH} =17.0V
	IGL	-	TBD	-	mA	V _{GL} =-5.0V
	IDV _{DD}	-	TBD	-	mA	DV _{DD} =3.3V
	IAV _{DD}	-	TBD	-	mA	AV _{DD} =10.4V

3.1.3. Backlight Driving Conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max		
Voltage for LED backlight	VL	(9.0)	(9.6)	(10.2)	V	Note1
Current for LED backlight	IL	-	(140)	-	mA	
LED life time	-	15,000	-	-	Hr	Note2

Note1: The LED Supply Voltage is defined by the number of LED at Ta=25°C and IL =140mA.

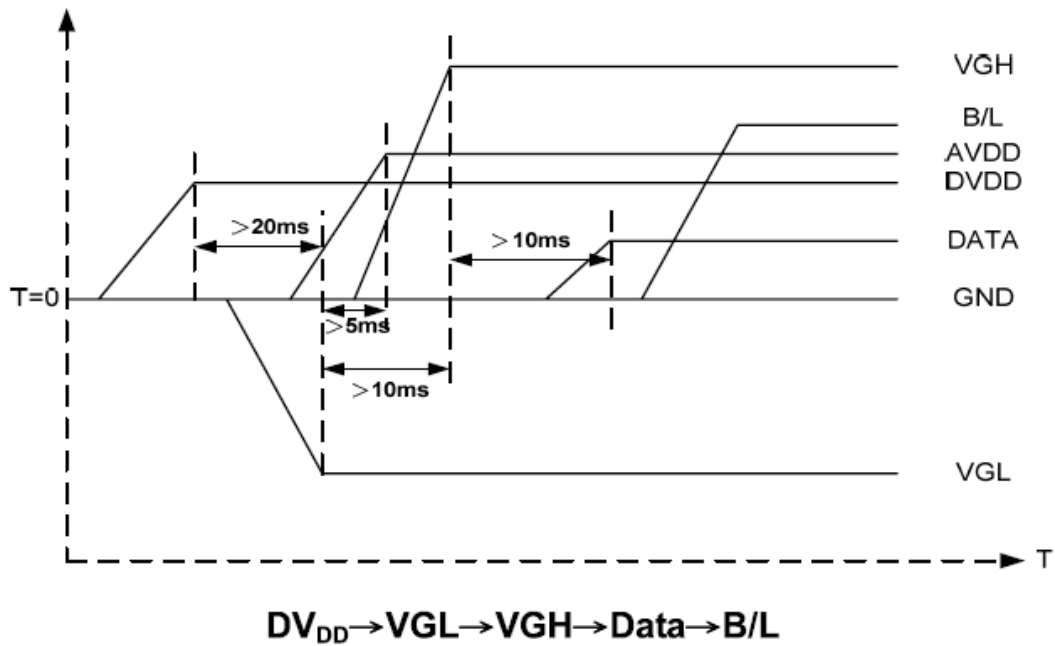
Note1: The LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25°C and IL =140mA.The LED lifetime could be decreased if operating IL is lager than 140mA



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3.2. Power Sequence

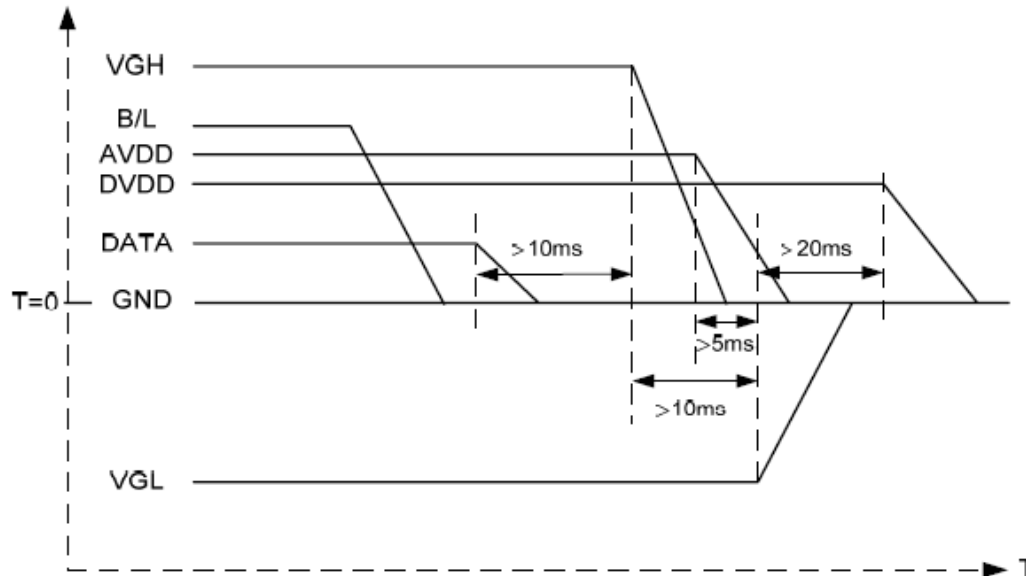
a. Power on:





DOCUMENT CONTROL SPECIFICATION

Power off:

B/L→Data→VGH→VGL→DV_{DD}

Note: Data include R0~R7, B0~B7, GO~G7, U/D, L/R, DCLK, HS,VS,DE.

3.3. Timing Characteristics

3.3.1. Ac Electrical characteristics

Item	Symbol	Values			Unit	Remark
		Min	Typ	Max		
HS setup time	Thst	8	-	-	ns	
HS hold time	Thhd	8	-	-	ns	
VS setup time	Tvst	8	-	-	ns	
VS hold time	Tvhd	8	-	-	ns	



DOCUMENT CONTROL SPECIFICATION

Data setup time	Tdsu	8	-	-	ns	
Data hole time	Tdhd	8	-	-	ns	
DE setup time	Tesu	8	-	-	ns	
DE hole time	Tehd	8	-	-	ns	
DVDD Power On Slew rate	TPOR	-	-	20	ms	From 0 to 90%DVDD
RESET pulse width	TRst	1	-	-	ms	
DCLK cycle time	Tcoh	20	-	-	ns	
DCLK pulse duty	Tcwh	40	50	60	%	

3.3.2. Data Input Format

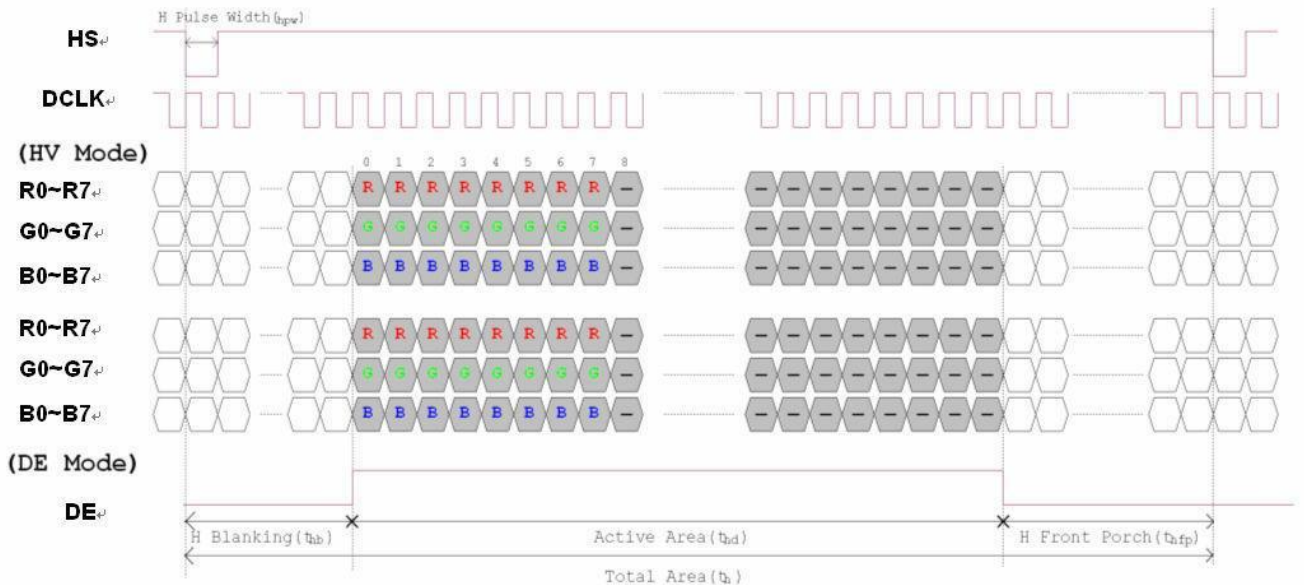


Figure 3. 1 Horizontal input timing diagram.



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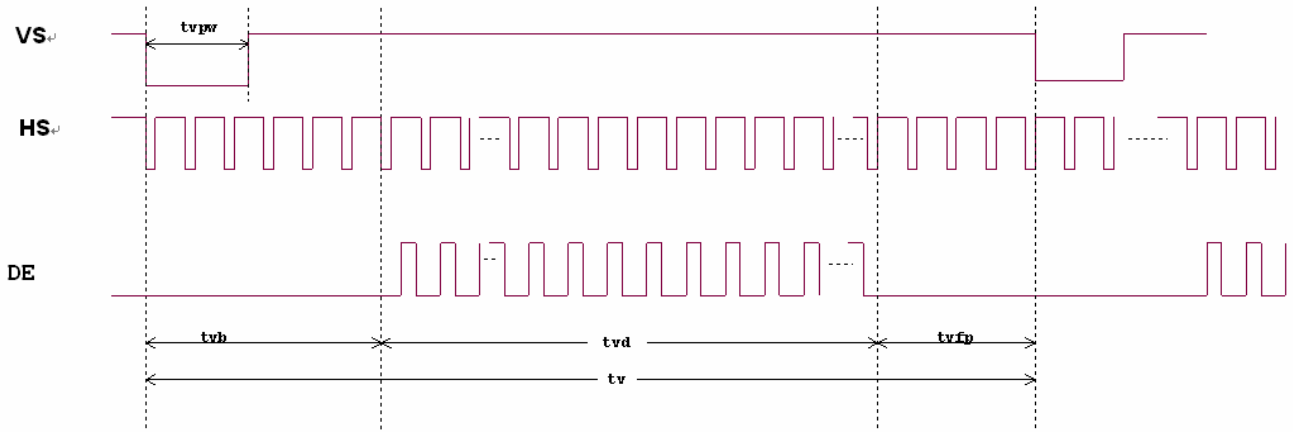


Figure 3. 2 Vertical input timing diagram.

3.3.3.Timing

Item	Symbol	Values			Unit	Remark
		Min	Typ.	Max		
Horizontal Display Area	thd	-	800	-	DCLK	
DCLK Frequency	fclk	26.4	33.3	46.8	MHz	
One Horizontal Line	th	862	1056	1200	DCLK	
HS pulse width	thpw	1	-	40	DCLK	
HS Blanking	thb	46	46	46	DCLK	
HS Front Porch	thfp	16	210	354	DCLK	



DOCUMENT CONTROL SPECIFICATION

Vertical Display Area	tvd	-	480	-	TH	
VS period time	tv	510	525	650	TH	
VS pulse width	tvpw	1	-	20	TH	
VS Blanking	tvb	23	23	23	TH	
VS Front Porch	tvfp	7	22	147	TH	

3.4. TOUCH PANEL SPECIFICATIONS

ITEM	Description
TP Structure	film+glass+tail
Operating Force	50-120g
Linearity	≤1.5%
Interface Type	4 wires
Stroke life	≥100,000次
TP OD (with Cover)	165.00*100.00mm
TP VA	156.08*88.49mm

4. Optical Specifications

Item	Symbol	Condition	Values			Unit	Remark
			Min.	Typ.	Max		
Viewing angle (CR≥10)	θ_L	$\Phi=180^\circ$	60	70	-	degree	Note1
	θ_R	$\Phi=0^\circ$	60	70	-		
	θ_T	$\Phi=90^\circ$	40	50	-		



DOCUMENT CONTROL SPECIFICATION

	θ_B	$\Phi=270^\circ$	60	70	-		
Response time	Ton	Normal $\theta = \Phi = 0^\circ$	-	10	20	msec	Note3
	Toff		-	15	30	msec	Note3
Contrast ratio	CR		400	500	-	-	Note4
Color chromaticity	Wx		0.26	0.31	0.36	-	Note2
	Wy		0.28	0.33	0.38	-	Note5 Note6
Luminance	L		-	230	-	Cd/m2	Note6
Luminance uniformity	Yu		70	75	-	%	Note7

Test Conditions:

1. DVDD=3.3V,1L=140mA(Backlight current),the ambient temperature is 25°C.
2. The test systems refer to Note2.

Note 1:Definition of viewing angle range



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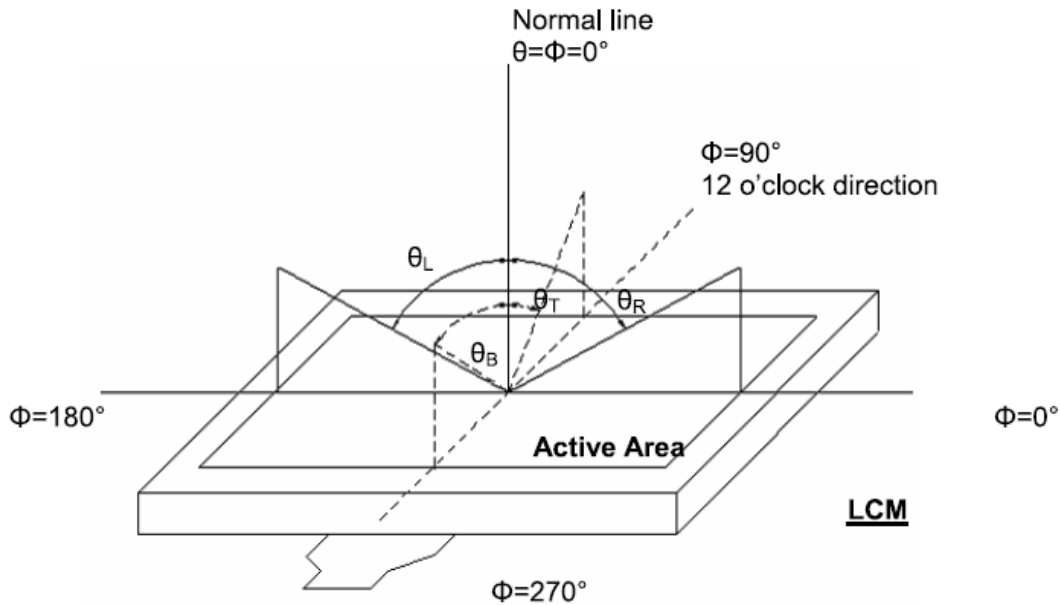


Fig. 4-1 Definition of viewing angle

Note 2: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° /Height: 500mm.)



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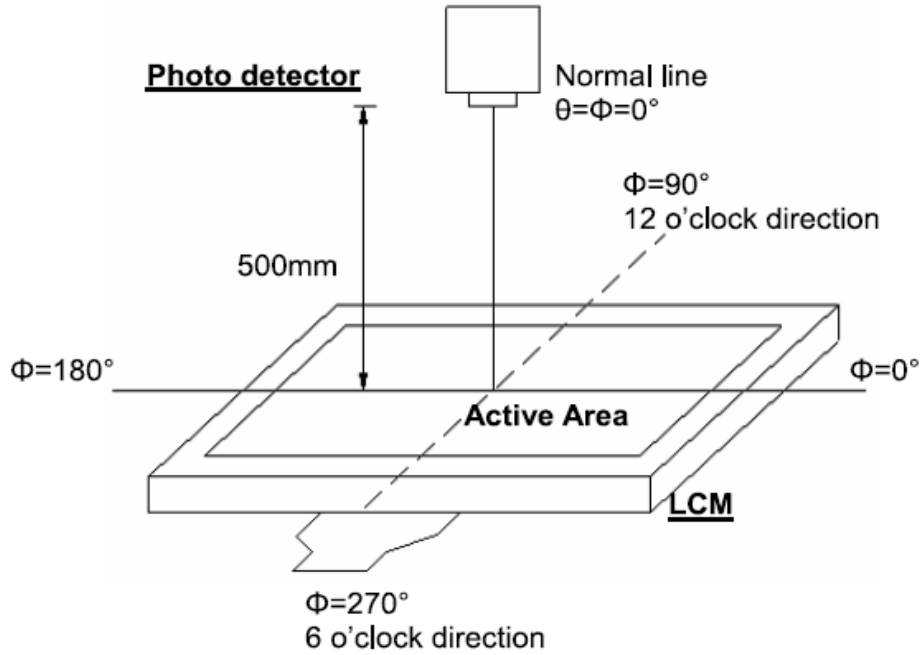


Fig. 4-2 Optical measurement system setup



DOCUMENT CONTROL SPECIFICATION

Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.

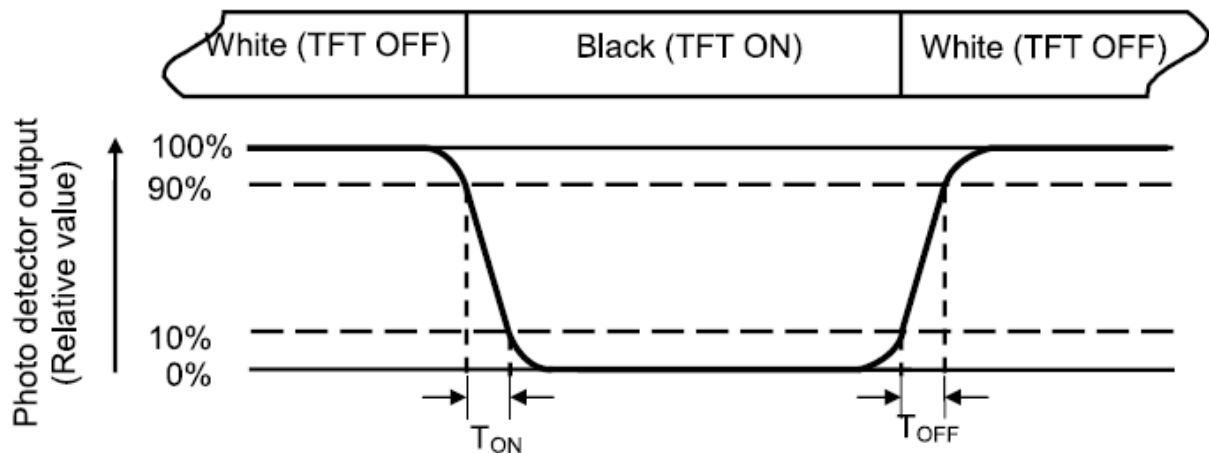


Fig. 4-3 Definition of response time

Note 4: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: All input terminals LCD panel must be ground while measuring the center area of the panel. The LED driving condition is $I_L=140\text{mA}$.



DOCUMENT CONTROL SPECIFICATION

Note 7: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to Fig. 4-4).Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{min}}{B_{max}}$$

L——Active area length W——Active area width

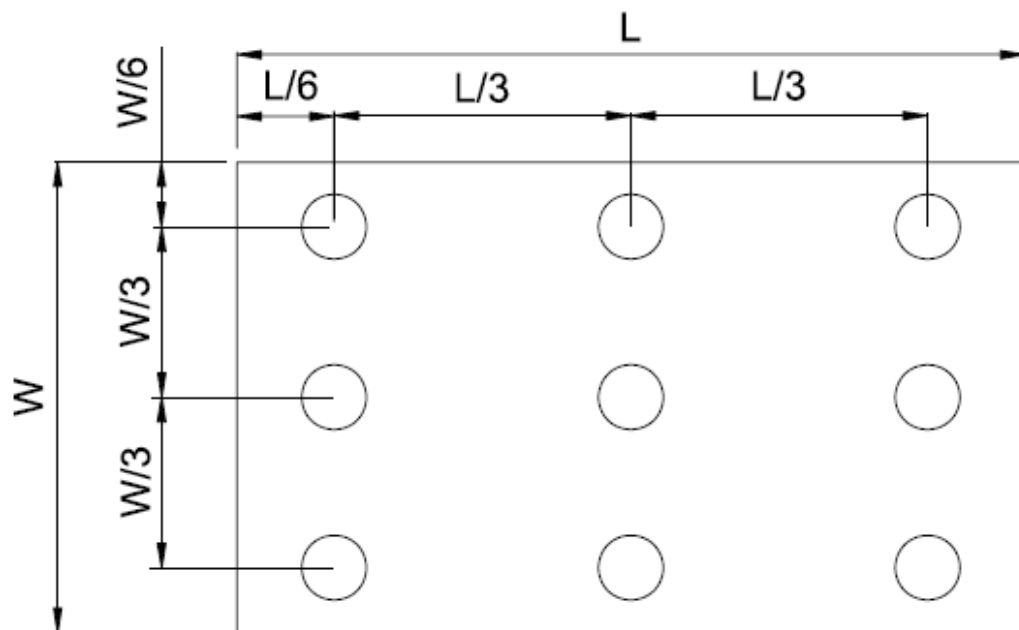


Fig. 4-4 Definition of measuring points

B_{max} : The measured maximum luminance of all measurement position.

B_{min} : The measured minimum luminance of all measurement position.



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6. General Precautions

6.1. Safety

Liquid crystal is poisonous. Do not put it in your mouth. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

6.2. Handling

1. The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
2. The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
3. To avoid contamination on the display surface, do not touch the module surface with bare hands.
4. Keep a space so that the LCD panels do not touch other components.
5. Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
6. Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
7. Do not leave module in direct sunlight to avoid malfunction of the ICs.



DOCUMENT CONTROL SPECIFICATION

6.3. Static Electricity

1. Be sure to ground module before turning on power or operating module.
2. Do not apply voltage which exceeds the absolute maximum rating value.

6.4. Storage

1. Store the module in a dark room where must keep at $25\pm 10^{\circ}\text{C}$ and 65%RH or less.
2. Do not store the module in surroundings containing organic solvent or corrosive gas.
3. Store the module in an anti-electrostatic container or bag.

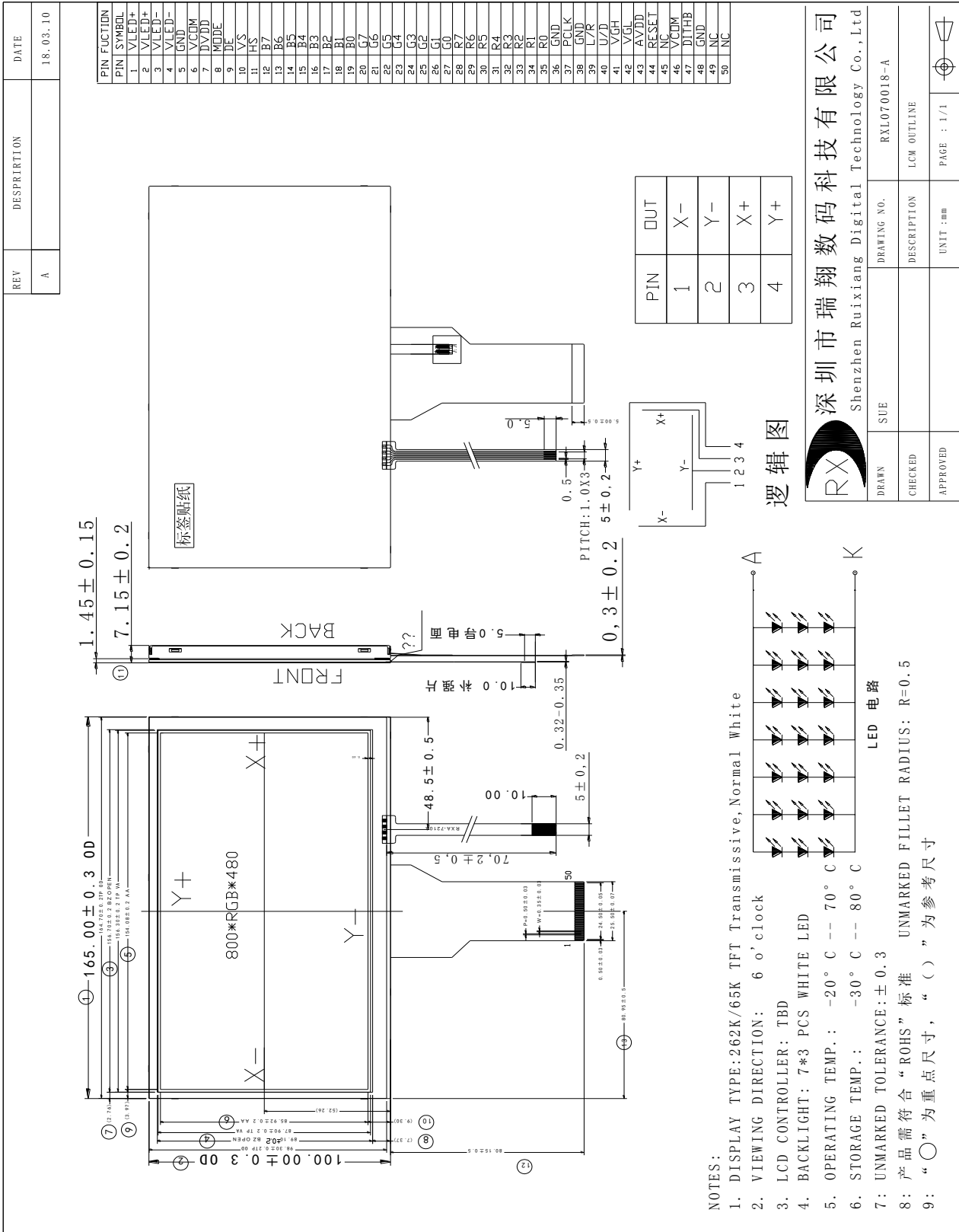
6.5. Cleaning

1. Do not wipe the polarizer with dry cloth. It might cause scratch.
2. Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

7. Mechanical Drawing



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- NOTES:
1. DISPLAY TYPE: 262K/65K TFT Transmissive, Normal White
 2. VIEWING DIRECTION: 6 o'clock
 3. LCD CONTROLLER: TBD
 4. BACKLIGHT: 7*3 PCS WHITE LED
 5. OPERATING TEMP.: -20° C -- 70° C
 6. STORAGE TEMP.: -30° C -- 80° C
 7. UNMARKED TOLERANCE: ± 0.3
 - 8: 产品需符合“ROHS”标准 UNMARKED FILLET RADIUS: R=0.5
 - 9: “○”为重点尺寸, “()”为参考尺寸



DOCUMENT CONTROL SPECIFICATION

8. Package Drawing

8.1. Packaging Material Table

N o.	Item	Model (Material)	Dimensions(mm)	Unit weight (kg)	Quantity	Remark
1	LCM Module	RXL070018-A	165.0*100.0*7.15	TBD	60pcs	
2	Partition	BC Corrugated paper	512*349*226	1.466	1est	
3	Corrugated Paper	B Corrugated paper	510*350	0.071	4pcs	
4	Corrugated Bar	B Corrugated paper	512*11*3	0.046	4pcs	
5	Dust-Proof Bag	PE	700*530	0.048	1pcs	
6	A/S Bag	PE	180*133*0.2	0.002	60pcs	
7	Carton	Corrugated paper	530*355*255	1.100	1pcs	
8	Total weight	TBD				

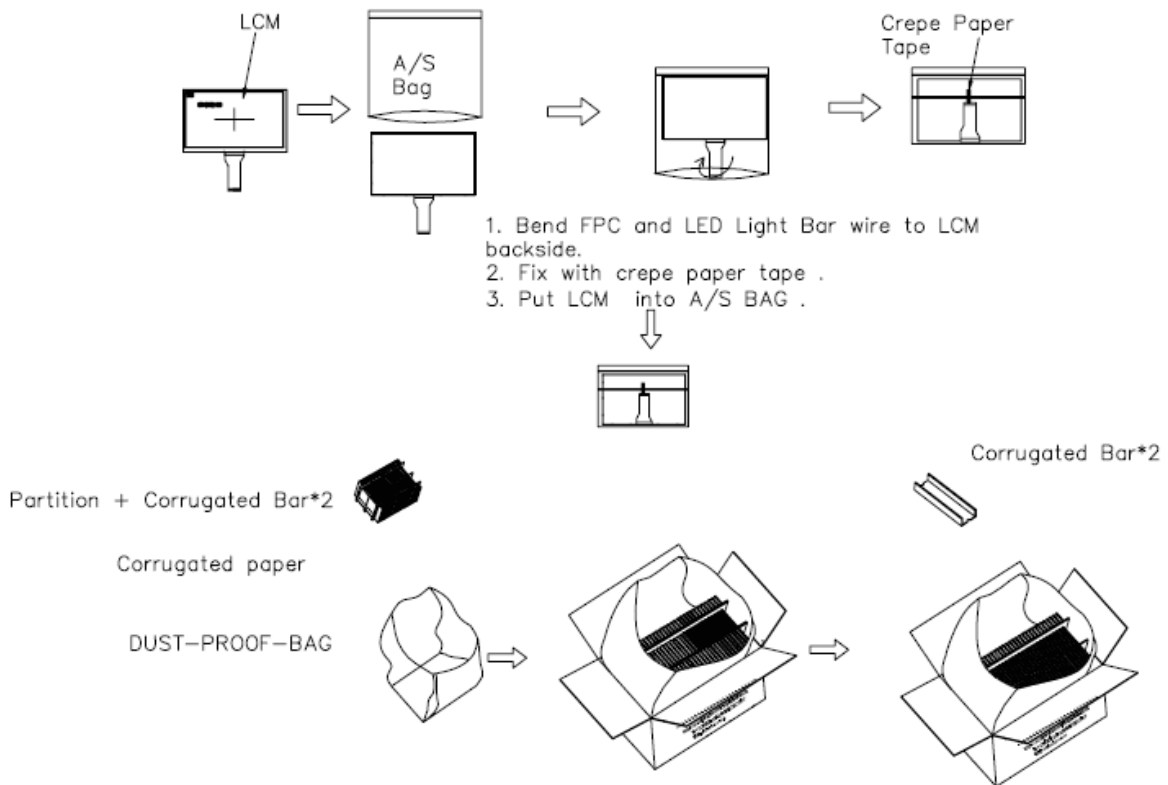
8.1. Packaging Quantity

Total LCM quantity in Carton: no.of Partition 2Rows*quantity per Row 30=60



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8.2 Packaging Drawing





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